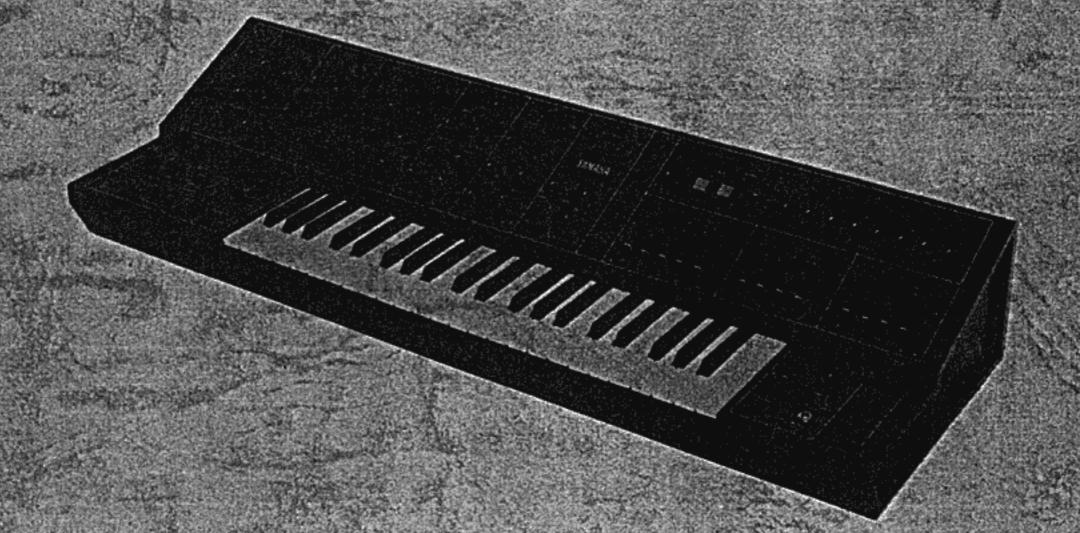
# 

COMBO SYNTHESIZER

CS-30



SERVICE MANUAL

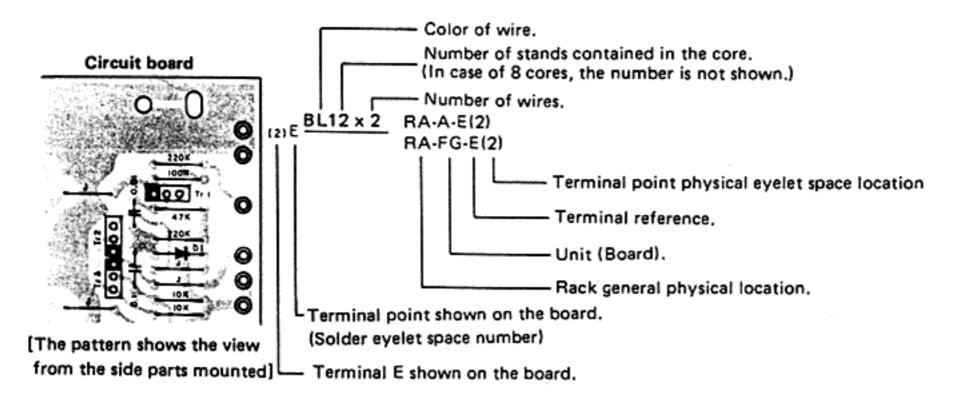
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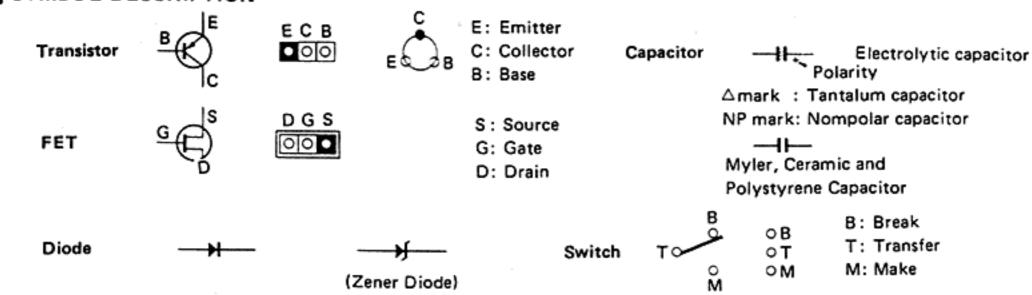
## CORDING GUIDE (活用の手引)

#### CIRCUIT BOARD AND WIRING

Two (2) black wires are connected to "E" on circuit board. One goes to each "E" terminal of A and FG circuit boards. In this case, the coding system is as follows:







#### 3 ABBREVIATIONS OF WIRE COLOR IN ELECTONE

BLACK	BL	BROWN	BR	RED	.RE
ORANGE	OR	YELLOW	.YE	GREEN	GR
BLUE	BE	VIOLET		GRAY	
WHITE	WH	GRASS GREEN	.GG	SKY BLUE	
PINK	PK	TRANSPAPENT			

#### WIRE COLOR -- Musical Note Indication

С	C#	D	D#	Ε	F	F₩	G	G#	Α	Α#	В
		1			1	1	Ī	G#			Ī
					1	1	1	1		ı	- 1
BR	RE	OB	VF	GB	RE	VI	GV	WH	CC	CD	DV

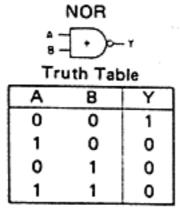
#### 5 LOGIC SYMBOL

	MILR	YAMAHA
NOT	A	A>-Y
NOR	A → → Y	A± B± B-Y
NAND	A - Do-Y	A- B- B- Y

Exit	Exlusive OR				
å □ → - v					
Tru	th Tab	le			
Α	В	Υ			
0	0	0			
1	0	1			
0	1	1			
_1_	1	0			

NOT (Inverter)				
Truth Table				
LA	Y			
0	1			
١.				

OR B r					
٢	A	th Tab	le Y		
Ī	0	0	0		
1	1	0	1		
1	0	1	1		
- 1	4				

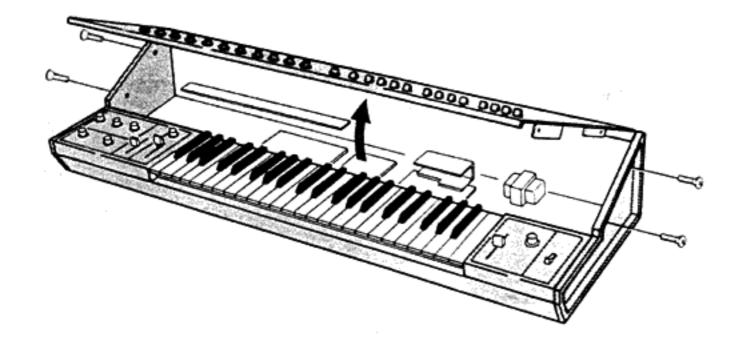


AND B				
Α	В	Y		
0	0	0		
1	0	0		
0	1	0		
1	1	1		

NAND				
A - 0-Y				
Tru	ıth Tab	le		
Α	В	Υ		
0	0	1		
1	0	1		
0	1	1		
0	0	0		

## DISASSEMBLY PROCEDURE (分解手順)

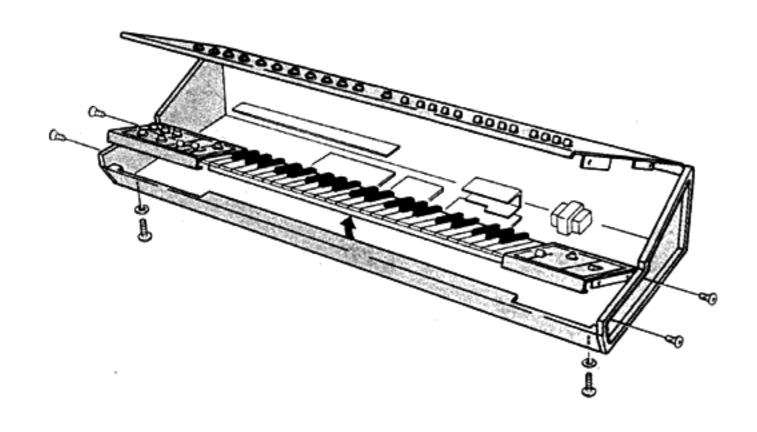
Removal of Panel パネルの取り外し



Remove all screws illustrated above and take away the panel, lifting it up gently.

図の各ネジを外し、パネルを上へ持ち上げながら 取り外して下さい。

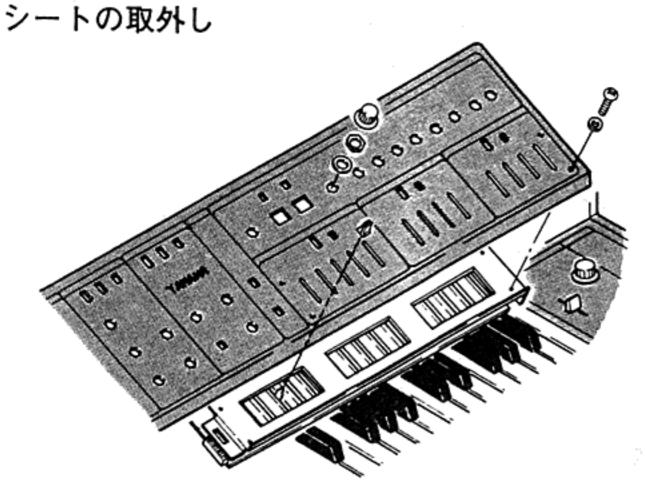
Removal of Keyboard 鍵盤の取り外し



After removing the panel, pulling out the screws as shown above permits rotating the keyboard.

バネルを取り外し後、図の各ネジを外しますと鍵 盤を回転させる事ができます。

Removal of Circuit Boards



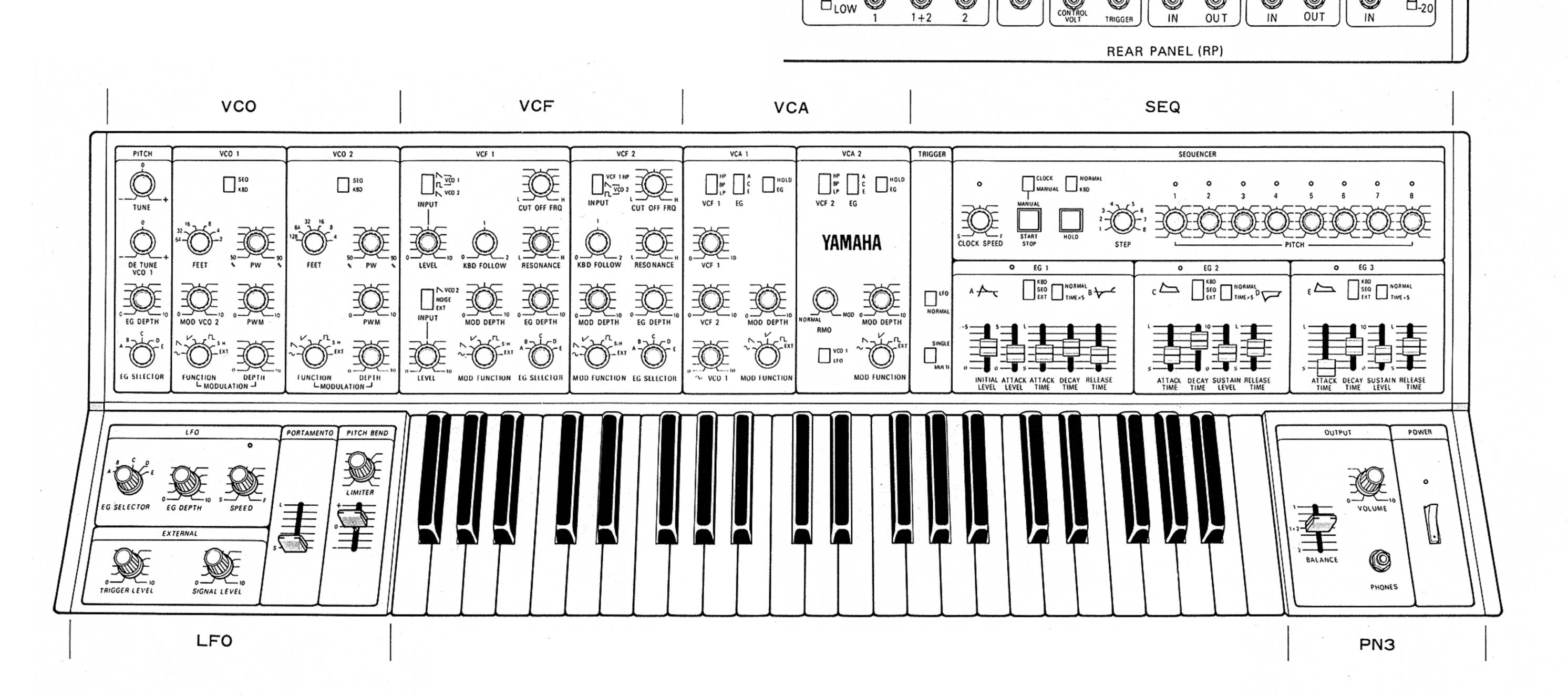
Take the circuit boards away gently from the panel, removing each volume knob and hexagonal nut without any damage or scratch on the panel.

パネルを傷付けない様に各ボリウムのつまみと六 角ナットを外して、シートをパネルから静かに外 して下さい。

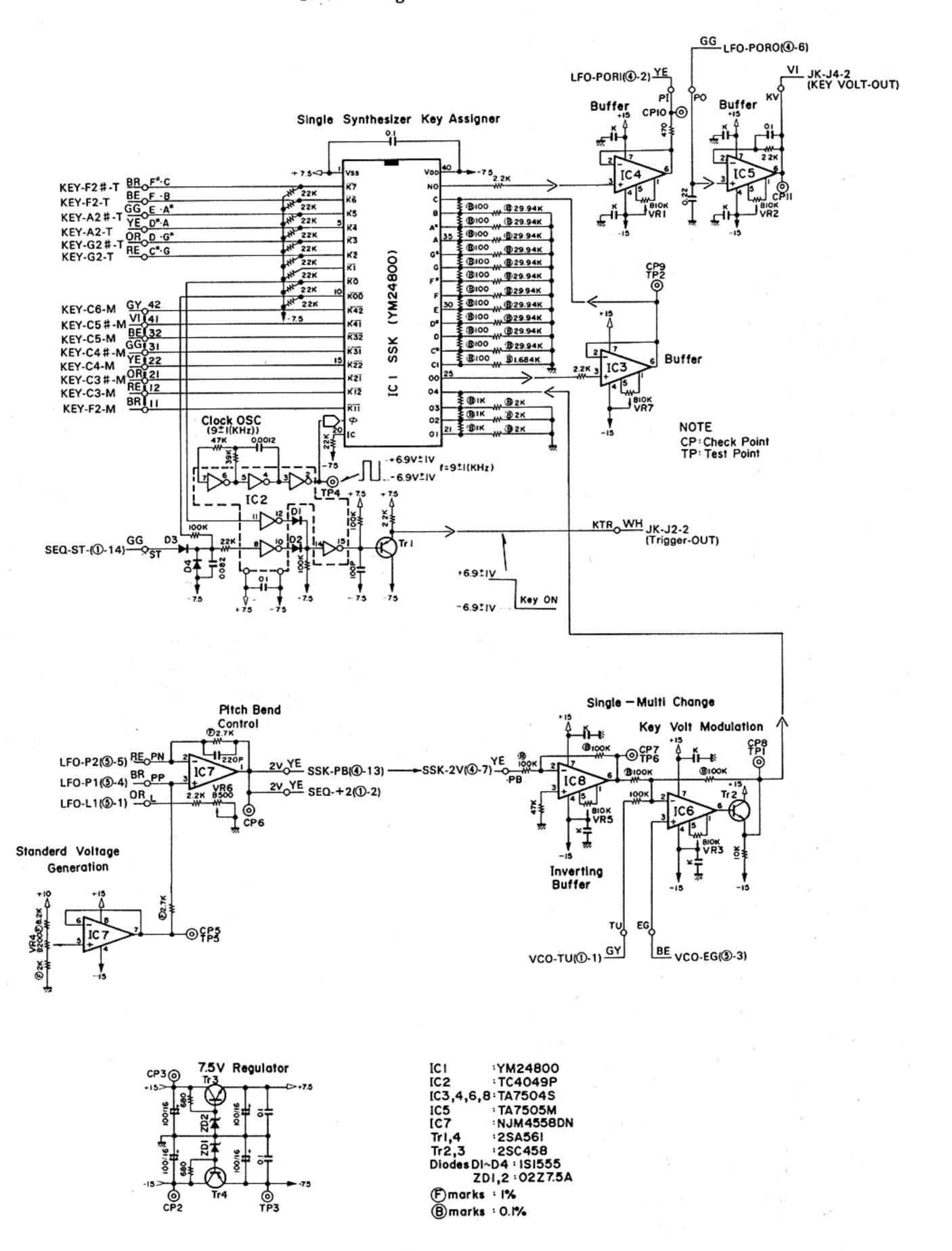
## SPECIFICATIONS (総合仕様)

Keyboard	44 keys, 3½ octaves	EG TRIGGER: KBD/SEQ/EXT
CONTROLS		EG TIME: NORMAL/TIMEx5
PITCH	TUNE:+65 cents to -65 cents DE TUNE; VCO 1: +700 cents to -500 cents EG: SELECTOR, DEPTH	EG 1; IL 0 ~ -5 AL 0 ~ +5 AT 1msec.~ 1sec. DT 10msec.~10sec.
VCO	KEY VOLT: SEQ/KBD FEET; VCO 1: 2' 4' 8' 16' 32' 64' VCO 2: 4' 8' 16' 32' 64' 128' PW: 50~90% PWM: 10 ~ 90% (LFO sine) MOD VCO 2 (VCO 1) MODULATION: FUNCTION, DEPTH	RT 10msec.~10sec.  EG2, 3; AT 1msec.~1sec.  DT 10msec.~10sec.  SL 0 ~ 10  RT 10msec.~10sec.  LFO EG: FUNCTION, DEPTH  SPEED: 0.1 ~ 100Hz  EXTERNAL Sensitivity: 0/—20 (dBm)  TRIGGER LEVEL: Trigger
VCF	VCF1 INPUT: N/IL VCO1/N	ON at 60mV <sub>D-D</sub> (Min.)
VCA	VCO LEVEL VCO2/NOISE/ EXT LEVEL VCF2 INPUT: VCF1H/ \( \) / \( \) VCO2 KBD FOLLOW MODULATION: FUNCTION, DEPTH CUT OFF FRQ RESONANCE EG: SELECTOR, DEPTH	SIGNAL LEVEL  PORTAMENTO 4sec. at LONG  PITCH BEND ±1 octave at LIMITTER max.  OUTPUT BALANCE, VOLUME  TERMINALS  OUTPUT 1, 1+2, 2;  HIGH: 0dBm/600 Ω  LOW: -20dBm/600 Ω  FOOT CONTROLLER for volume control  SEQUENCER OUT . CONTROL VOLT, TRIGGER  KEY VOLT IN/OUT  TRIGGER IN/OUT  EXTERNAL IN  PHONES for headphones  POWER SOURCE: AC 50/60 Hz  POWER CONSUMPTION: 40W  DIMENSIONS 978(W) × 330(D) × 173(H) mm  38½(W)×13(D)×6-13/16(H) in.  WEIGHT 15kg, 33.0 lbs
	LFO/NORMAL, SINGLE/MULTI	
SEQUENCER	CLOCK SPEED: 0.1~30Hz STEP: 1 to 8 NORMAL/KBD CLOCK/MANUAL MANUAL/START or STOP HOLD PITCH: 1 to 8	

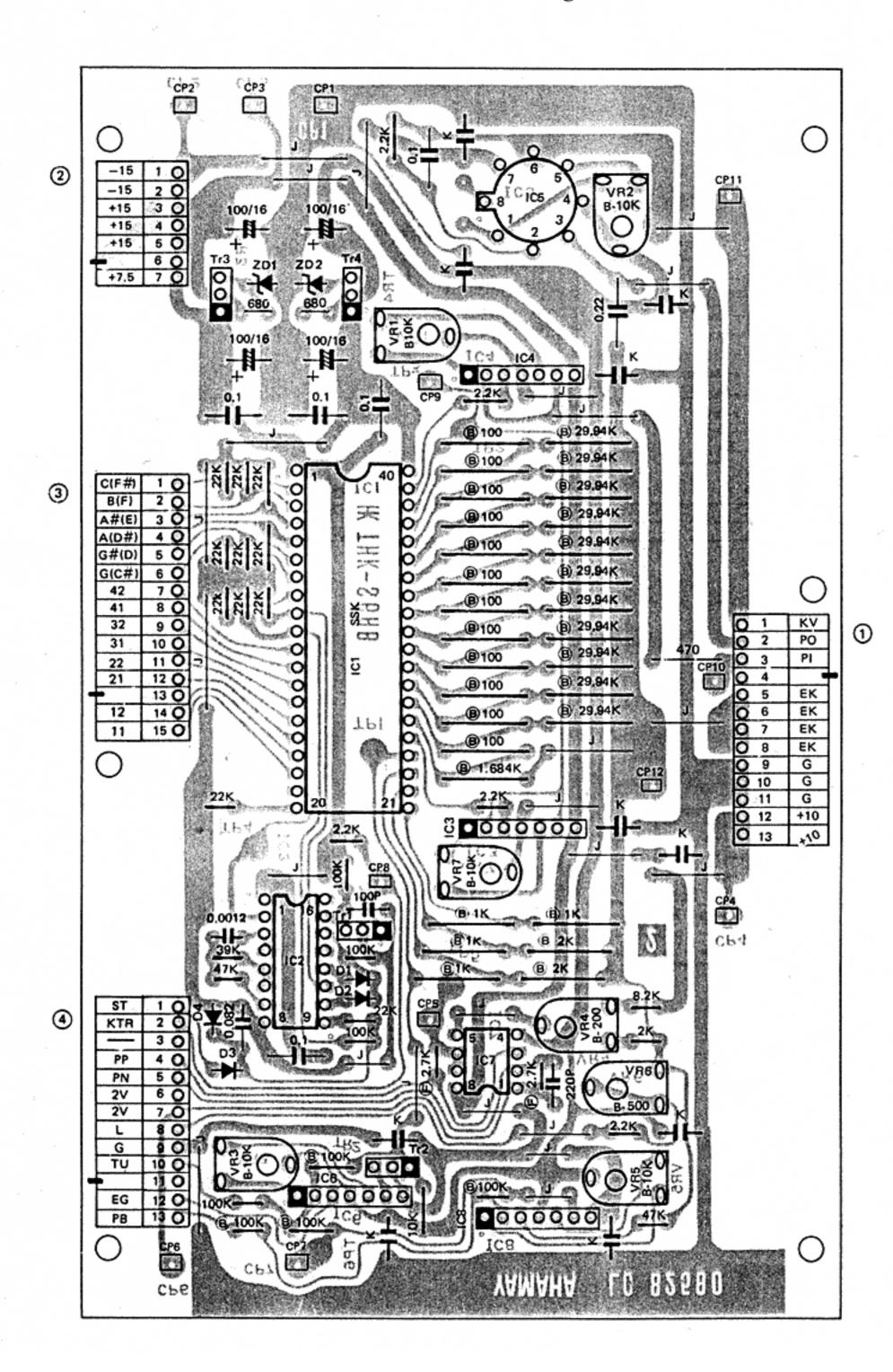
## PANEL LAYOUT (パネルレイアウト)



## SSK Circuit Diagram



# SSK Circuit Board & Wiring



#### (Note)

ICI

1. IC

: YM24800

IC2 : TC4049

IC3,4,6,8 : TA7504 IC5 : TC7505

IC7 : NJM4558

2. Transistor (トランジスタ)

Tr1,4 : 2SA561

Tr2,3 : 2SC458

3. Resistor (抵抗)

© marks : ± 1%

® marks : ± 0.1%

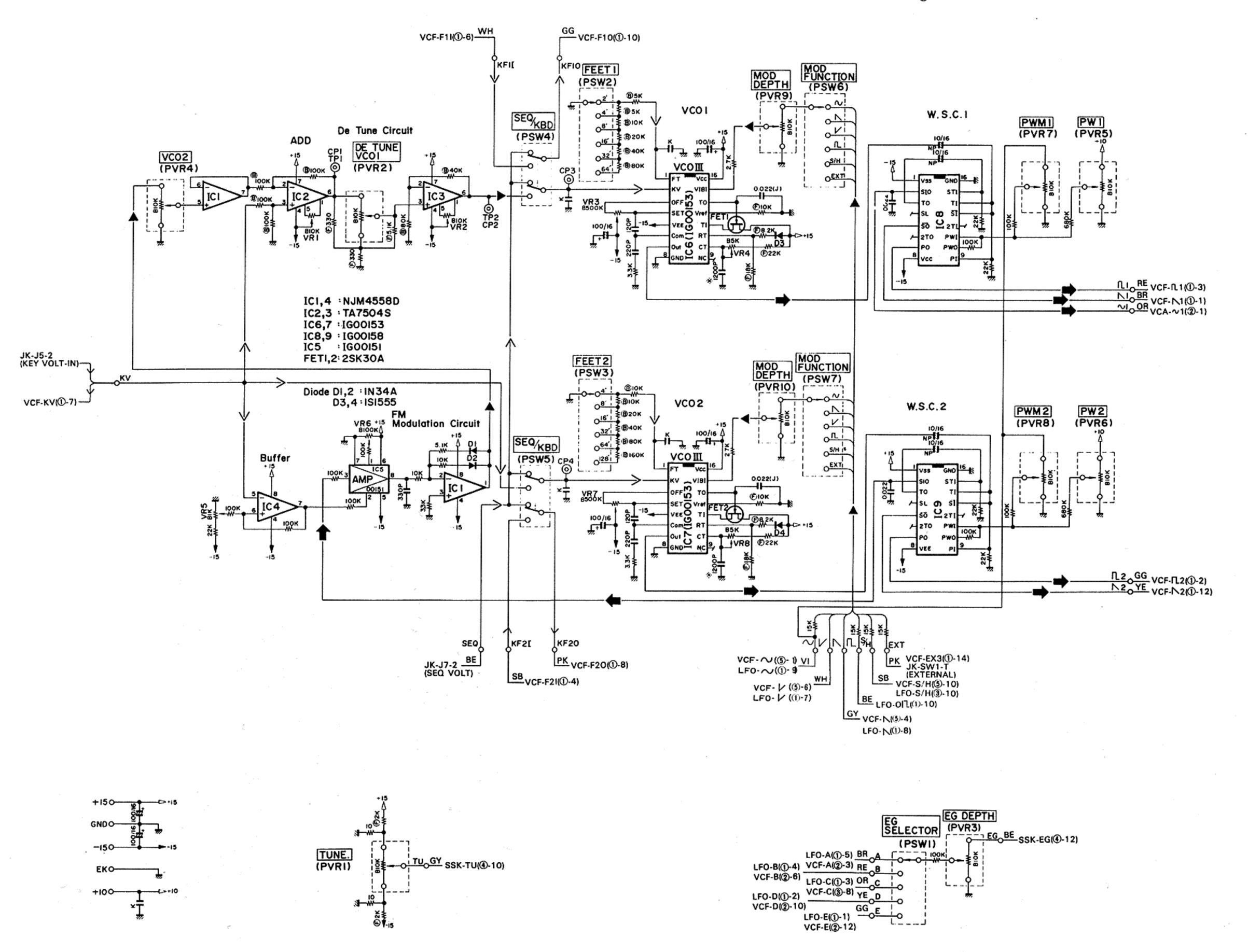
4. Diode(ダイオード) ZD1,2 : 02Z7.5A

D1~4 : 1S1555

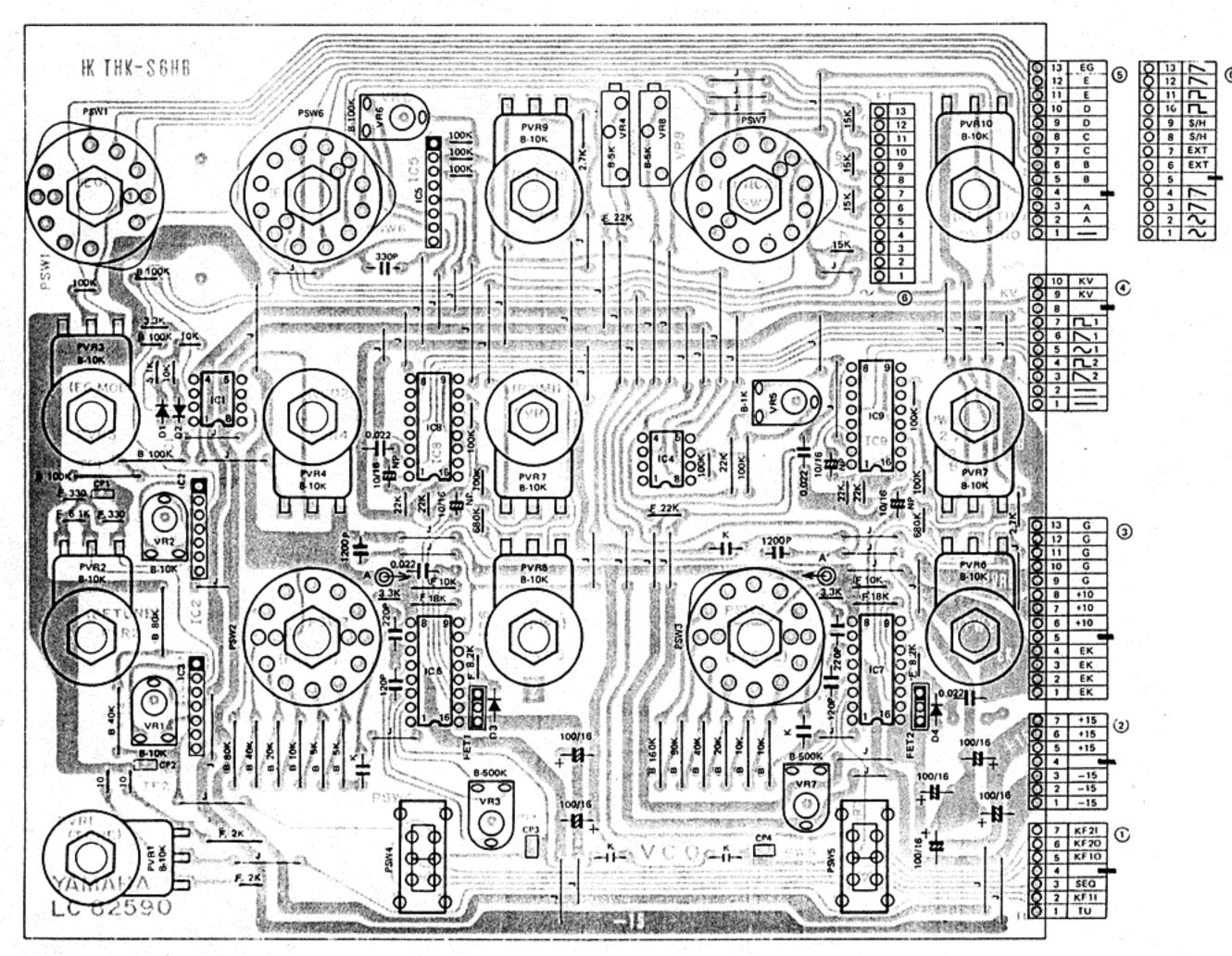
5. Semi variable resistor(半固定抵抗)

V8K4-1 Type

# VCO Circuit Diagram



# VCO Circuit Board & Wiring



View from the printed pattern side of the circuit board. パターン側から見た部品配置です。

(Note)	
1. IC	
IC1, 4	: NJM4558DN
IC2, 3	: TA7504S
IC6, 7	: IG00153
IC8, 9	: IG00158
IC5	: IG00151
2. FET	
FET1, 2	: 2SK30A
3. Diode	
D1, 2	: 1N34A
D3, 4	: 1S1555
4. Resistor	
(B) marks	: 0.1%
(F) marks	: 1%

#### VCO III (IG00153)

This IC is used for voltage controlled oscillator.

Many defferent frequencies are produced by the voltage supplied.

- FT ...... Resistor for determination of the feet.
   The electric current is provided to the pin from transposition changing circuit so that the octave can be determined.
- 2. KV ...... Input of the key voltage

  The input of the voltage is provided to the pin in corporation with the keys held down.

High voltage ..... High frequency Low voltage ..... Low frequency

(ex,)	Input Voltage	Output Frequency
	0.250V	130.8Hz - (C2)
	0.500V	261.6Hz (C3)
	1.000V	523.2Hz (C4)
	2.000V	1046.0Hz (C5)
	4.000V	2093.0Hz (C6)

Transposition "normal"

3. OFF-SET .... Zero adjustment of input buffer circuit

5. Vee ..... -15V input power source.

Com .... Phase compensation for input buffer amplifier.
 Normally, the output (KV + 1V) is supplied to the pin.

7. OUT .... Output

3.5Vp-p

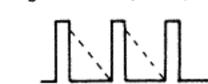
As to the frequency, refer to the Pin No.2 (KV).

8. GND ..... Earth

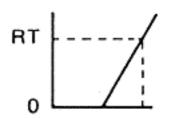
9. Vref ..... Input of the standard voltage.

10. CT ...... Circuit for time constant.

The following wave shape is produced.



11. RT ...... Circuit for time constant.



Determines the discharging voltage

12. T1....... Input for the comparator.
Input of the wave shape (NN) is provided, from the pin no. 14 (TO).

13. Iref .... Input of the standard electronic current

14. TO ...... Output from time constant circuit.

The following wave shape is produced.

15. VIB ..... Input for vibrato control wave.

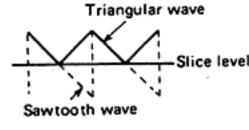
16. Vcc ..... +15V input power source.

#### WSC IC (IG00158)

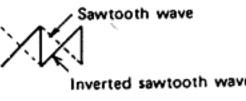
Vcc ...... +15V input power source
 SIO ...... Output of the sine wave

3. TO ...... Output of triangular wave.

SL ....... Input of slice level.
 Input of the DC voltage is provided to the pin for determination of the inverting level which makes triangular wave from sawtooth wave.



SO ....... Output of the inverter wave
 Output of inverted sawtooth wave is produced.



2TO ...... Output of double triangle wave
 Double triangle wave is produced from triangle wave.

7. PO ...... Output of pulse wave.

8. Vee ...... -15V input power source.

Vee ...... -15V input power source.
 PI ....... Input of pulse wave

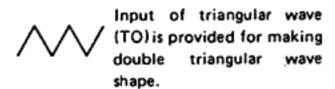
Input of sawtooth wave is provided.

10. PWO ...... Output of OP amplifier.

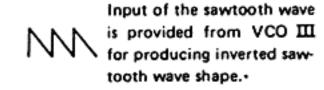
11. PWI ...... Input of OP amplifier.

Input of the voltage is provided for determination of the sensitivity of PWM lever so that the pulse width is changed.

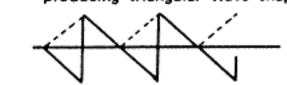
 2TI ...... Input of triangular wave for producing double triangular wave shape.



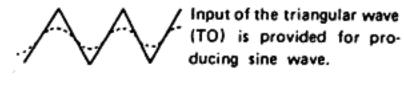
13. ST ...... Input of the pulse for producing inverted sawtooth wave.



14. TI ....... Input of the wave is provided for producing triangular wave shape.



15. STI ...... Input of the wave for producing sine wave.



16. GND ..... Earth

#### CS-30(S/# 1001~)

#### VCF IC (IG00156)

1. Al ...... Signal Input.

Input signals from VCO are provided to this pin.

2. KV ...... Key voltage input

In order to change the tone color according to the tone range of keyboard, the degignated voltage of the key will supplied to the pin. (0.25-4.0V)

3. fc ....... Adjustment of the cut off frequency. Set the control currency of the cut off frequency.

4. Vf ...... Input of the cut off voltage.

Input voltage of cut off frequency is supplied to this pin so that the tone color can be changed. The center point of the cut off frequency can be also set.

When the VK is 0.25V and Vf is 5V, the cut off frequency is set to just 1KHz.

5. Vcc ...... +15V input power source

6. Q0 ...... Q adjustment.

The Q control current sets the Q equal to 10, when VQ is 0 volt.

7. VQ ...... Input of the voltage for Q control. Q is variable according to the control voltage supplied.

When the control voltage is OV (Max.), Q=10

When the control voltage is 10V (Min.), Q=0.5

8. GND .... Earth

9. FB ...... Q feed back

This is the feed back output pin for the Q control by which the Q is determined.

10. LP ...... Low-pass output

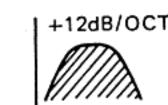
-6dB/OCT

The output of lower frequencies are produced.

11. C2 ...... C pin for determination of the cut off frequency.

12. Vee ..... -15V power source.

13. BP ...... Band-pass output.



+12dB/OCT The output of intermediate frequences are produced.

14. C1 ...... C pin for determination of the cut off frequency.

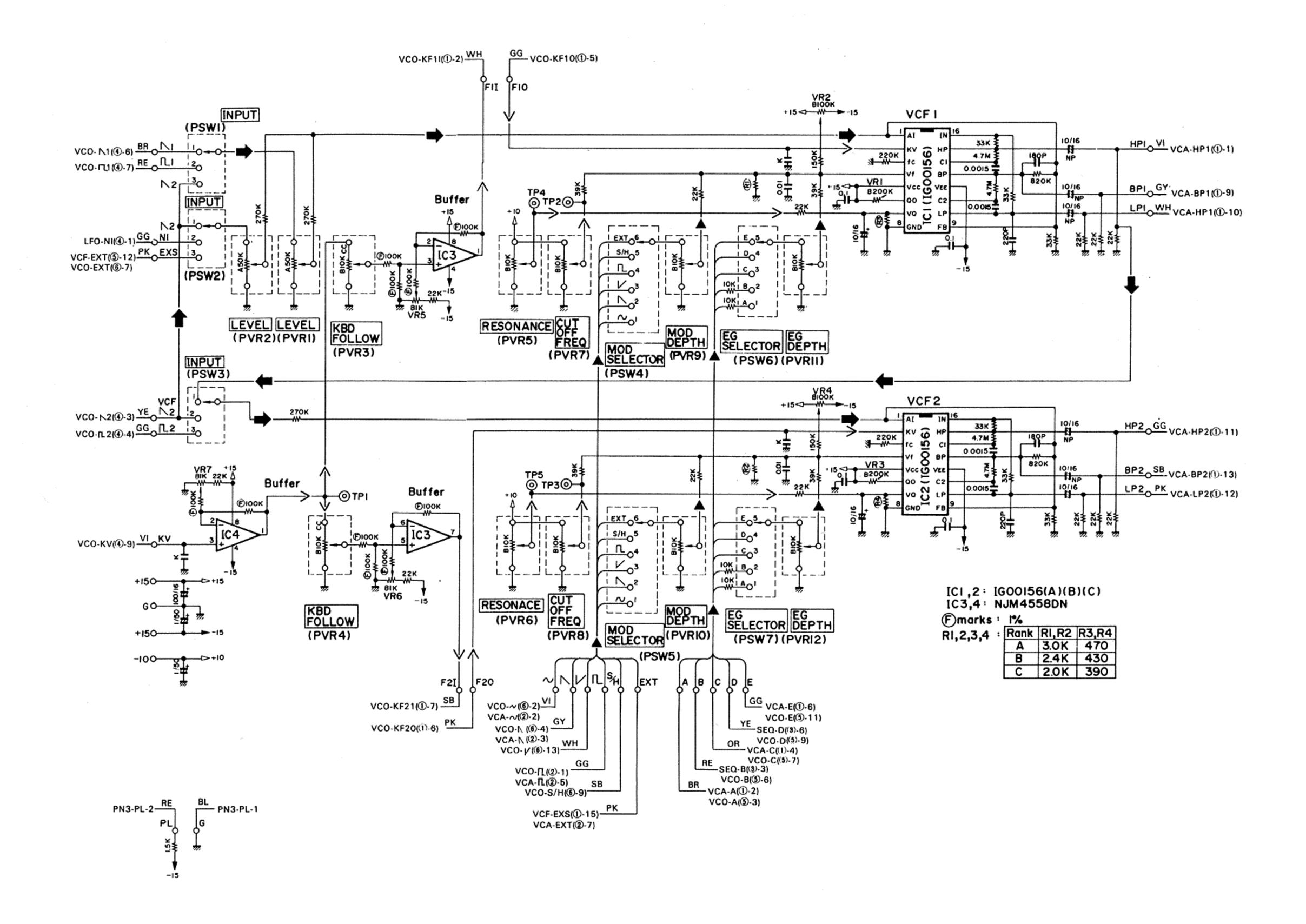
15. HP ....... Hi-pass output

+6dB/OCT

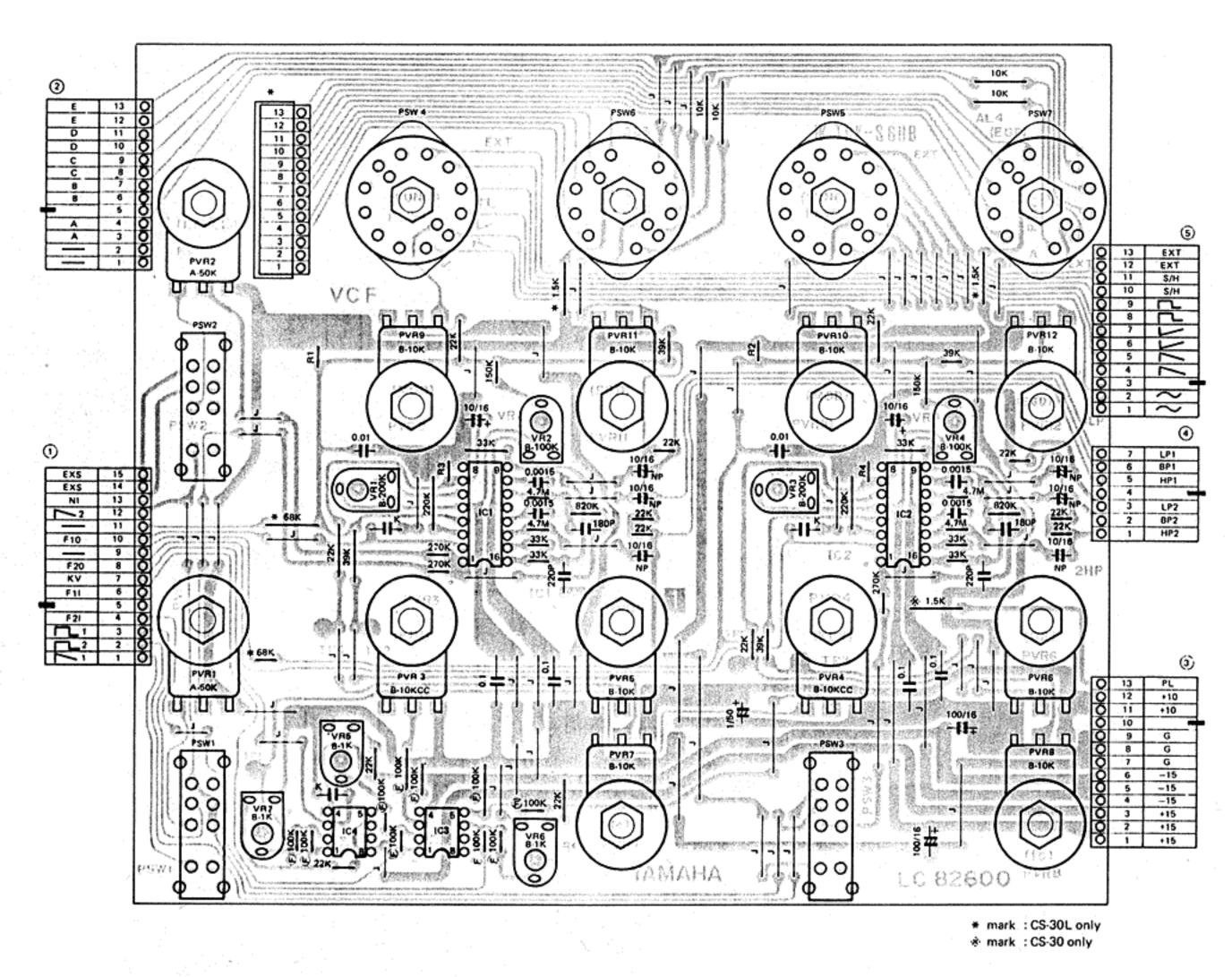
The output of higher frequencies are produced.

16. IN ...... Input of feed back The input signal for determination of cut off frequency.

→---Explanation for IC (IC説明) VCF Circuit Diagram



## VCF Circuit Board & Wiring



View from the printed pattern side of the circuit board. パターン側から見た部品配置です。

(Note)

1. IC

IC1,2

: IG00156 : NJM4558

2. Resistor

IC3,4

R1R2R3R4: Rank of IC1,2

IC Rank	R1R2	R3R4
Α	3K	470
В	2.4K	430
С	2K	390

#### VCF-EG (IG00152)

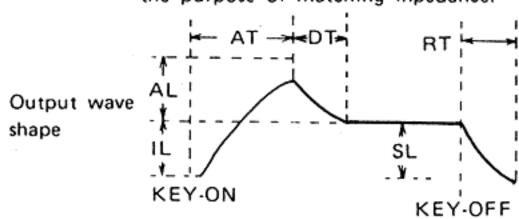
This IC generates envelope wave shape which is supplied to VCF and control the tone color.

1. NC ...... Not connected

2. BI ...... Input of buffer amplifier.

3. OUT .... Output of buffer amprifier.

The buffer amplifier is built in for the purpose of matching inpedance.



4. GND .... Earth

5. Vcc ...... +15V input power source.

6. G1 ...... Gate 1

7. G2 ........ Gate 2

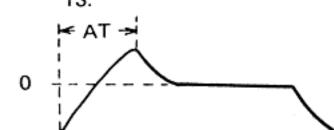
G1 AT starting data

G2 Key ON-OFF data

8. Vee ..... -15V input power source.

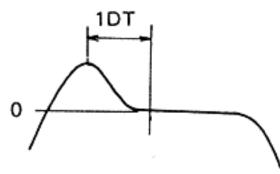
9. AT ...... Input of buffer voltage for determination of the attack time.

Input of the voltage between zero V and 10V is provided and the attack time is controlled from 1 mS until 1S.



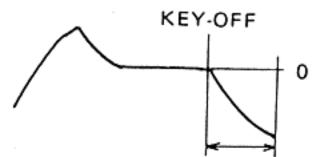
10. DT ..... Input of buffer voltage for determination of the decay time.

Input of the voltage between zero V and 10V is provided and the first decay time is controlled from 10mS until 10 S.



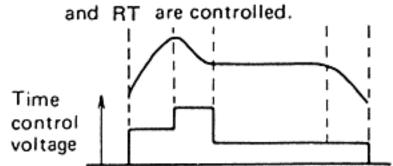
11. RT ..... Input of buffer voltage for determination of the release time.

Input of the voltage between zero V to 10V is provided and the time from KEY-ON until release is controlled from 10m second until 10 second.



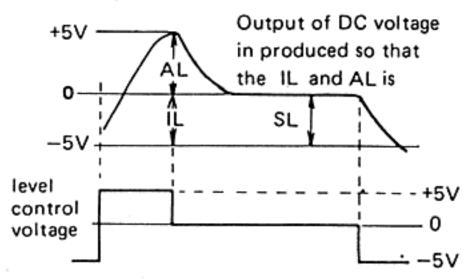
12. TC ...... Output of the time control.

Output of DC voltage is produced so that the each time of attack, DT



The higher the voltage, the shorter the time and the lower the voltage the longer the time.

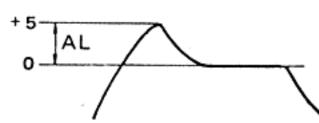
13. LC ..... Output of level control.



The higher the voltage, the higher the level and the lower the voltage the lower the level.

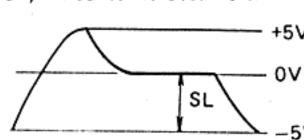
 AL....... Input of butter voltage for determination of attack level.

Input of the voltage between (0V~ 10V is provided and the attack level is controlled from 0V until +5V.



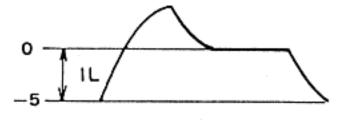
15. SL ....... Input of buffer voltage for determination of the sustain level.

Normally fixed to zero(0) volt.



16. IL ....... Input of buffer voltage for determination of the initial level.

Input of the voltage between zero OV and ten 10V is provided and the initial level is controlled from zero to minus 5 volt.



#### CS-30(S/# 1001~)

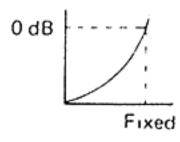
→ --Explanation for IC (IC説明)

VCA Circuit Diagram

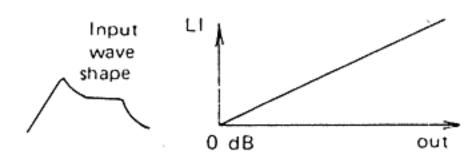
## VCA IC (IG00151)

Input voltage for level control.

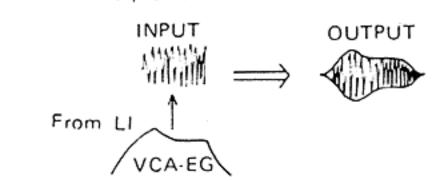
Input of the control voltage is provided for changing the level expotenen tially.



2. L1 ....... Input of level control voltage.
Input of the control voltage is provided for linear change of the level.



+IN ...... Input
 Input of the level modulated signal is provided.



-IN ..... Negative feed back.
 Normally unused.

5. Vee ...... -15V input power source.

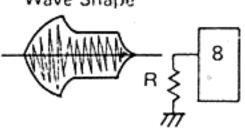
6. Vcc ...... +15V input power source.

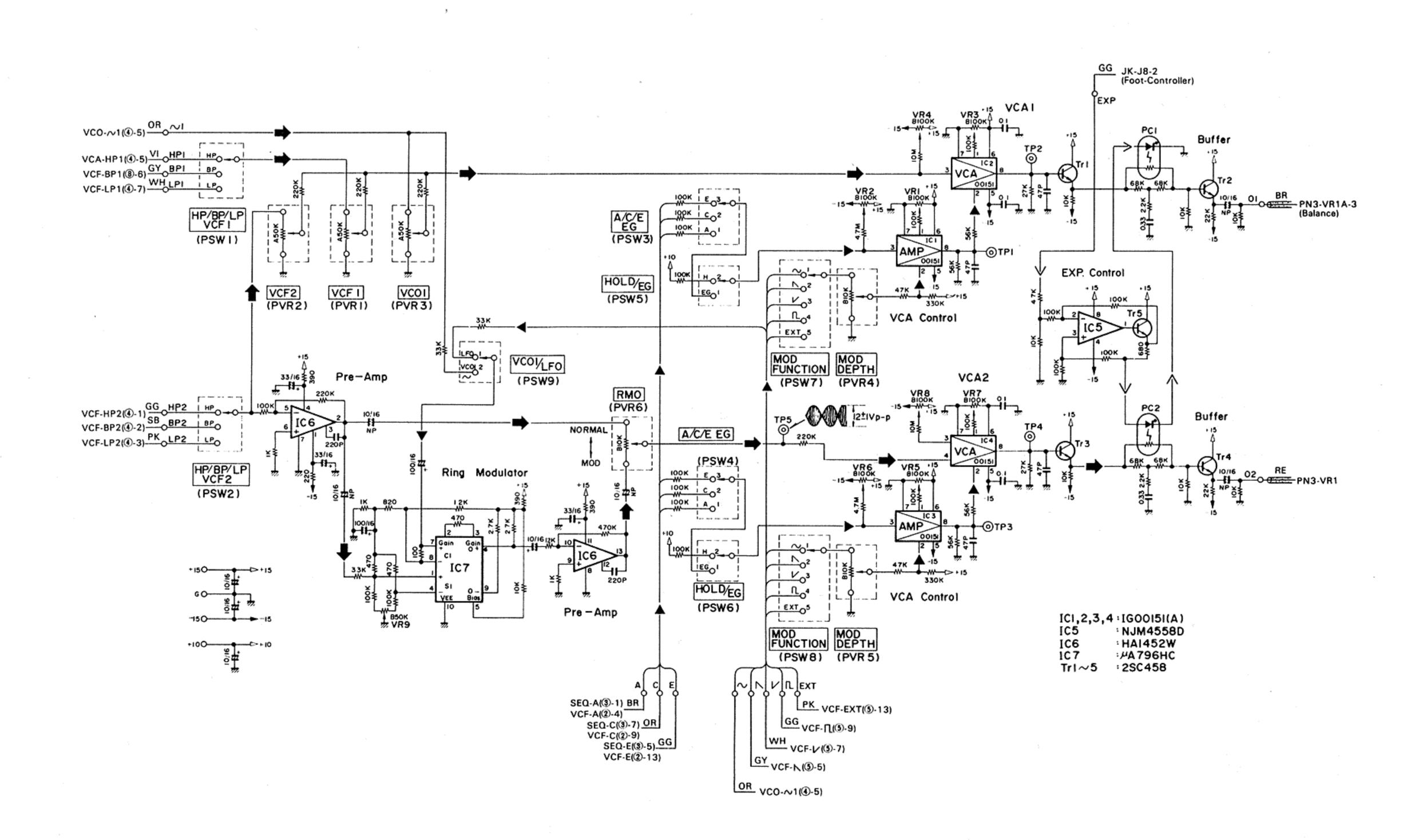
7. GND .... Earth

8. OUT ..... Output

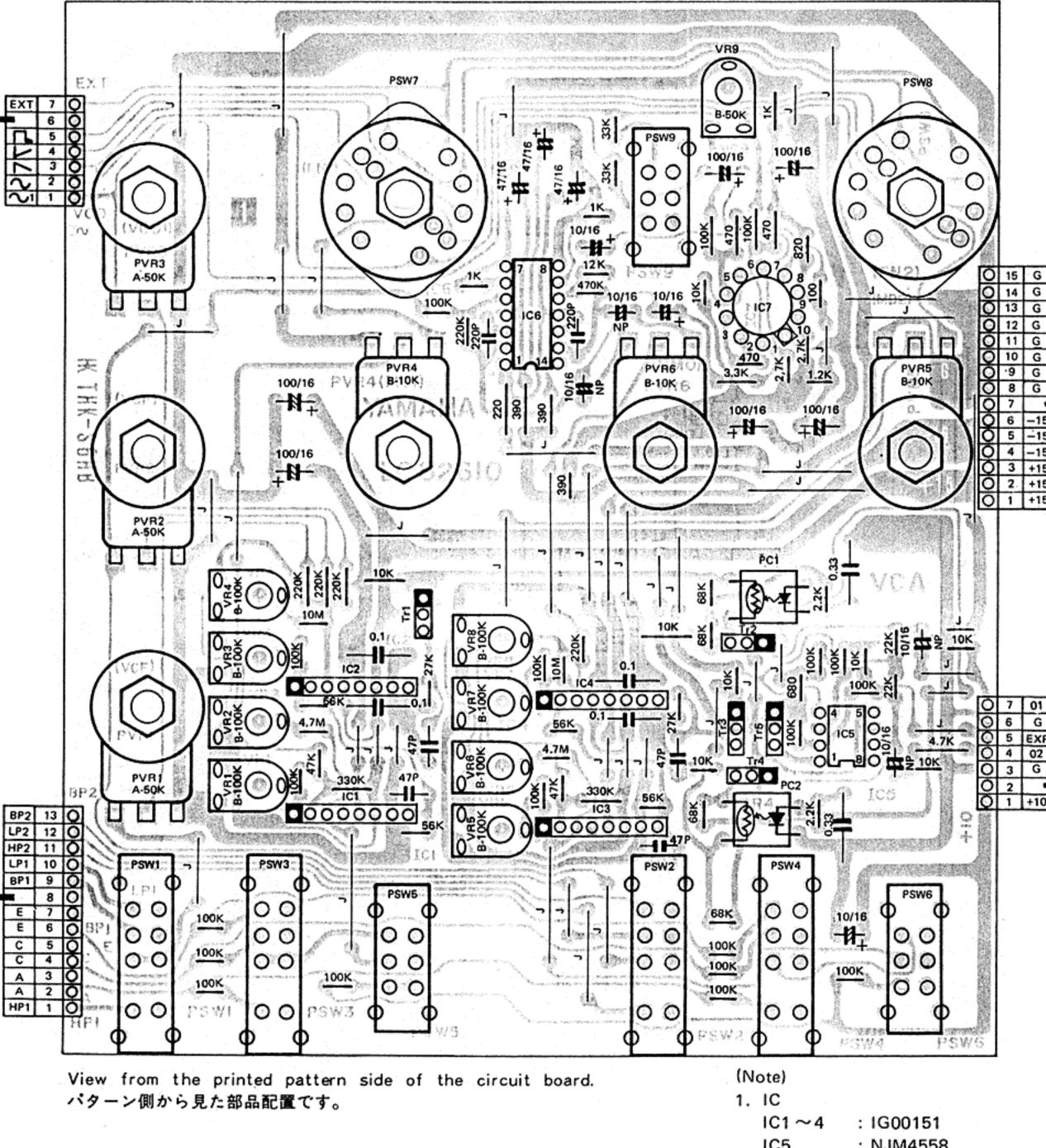
Output of the following wave shape
Wave Shape

Output of the following wave shape





## VCA Circuit Board & Wiring



: NJM4558 IC6 : HA1452

: μΑ796HC IC7

2. Transistor (トランジスタ) Tr1 ~ 5 : 2SC458

Phote coupler

PC1 · 2 : P558-G50-201B

4. Semi Variable Resistor(半固定抵抗) UR1∼9 : V8K-4-1 Type

#### VCA-EG IC (IG00159)

This IC generates envelope wave shape which is supplied to VCA and control the tone volume.

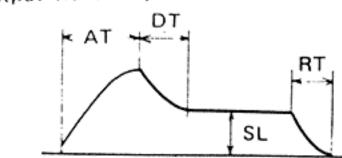
1. IL ...... Input of initial level.

Fixed to 0V

2. Bl ...... Input of buffer amplifier.

3. OUT .... The buffer amplifier is built in for the purpose of matching inpedance.

Output wave shape.

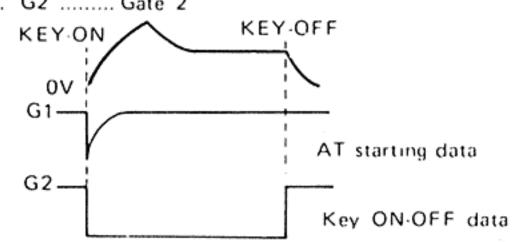


4. GND .... Earth

5. Vcc ...... +15V input power source.

6. G1 ...... Gate 1

7. G2 ...... Gate 2



8. Vee ..... +15V input power source.

9. AT ...... Input of buffer voltage for determination of attack time.

> Input of the voltage between zero V and 10V is provided and the attack time is controlled from 1 mS until

10. 1DT ..... Input of buffer voltage for determination of decay time.

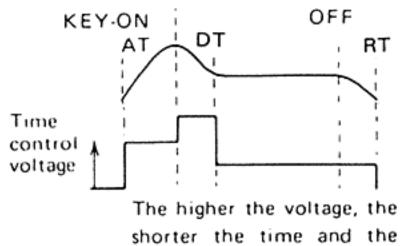
> Input of the voltage between zero V and 10V is provided and the decay time is controlled from 10 m second until 10 second.

11. 2DT ..... Input of buffer voltage for determination of release time.

> Input of the voltage between zero V and 10V is provided and the time key-off untill release is controlled from 10 mS until 10 S.

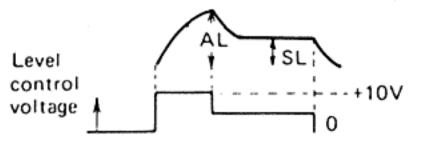
12. TC ...... Output of time control.

Output of the DC voltage is produced so that the each time of Attack, 1st Decay and 2nd Decay are controlled.



lower the voltage, the longer the time.

13. LC ...... Output of level control

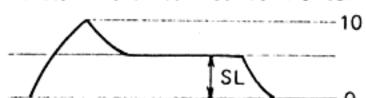


Output of the DC voltage for AL and SL control is provided.

The higher the voltage, the higher the level and the lower the voltage, the lower the level.

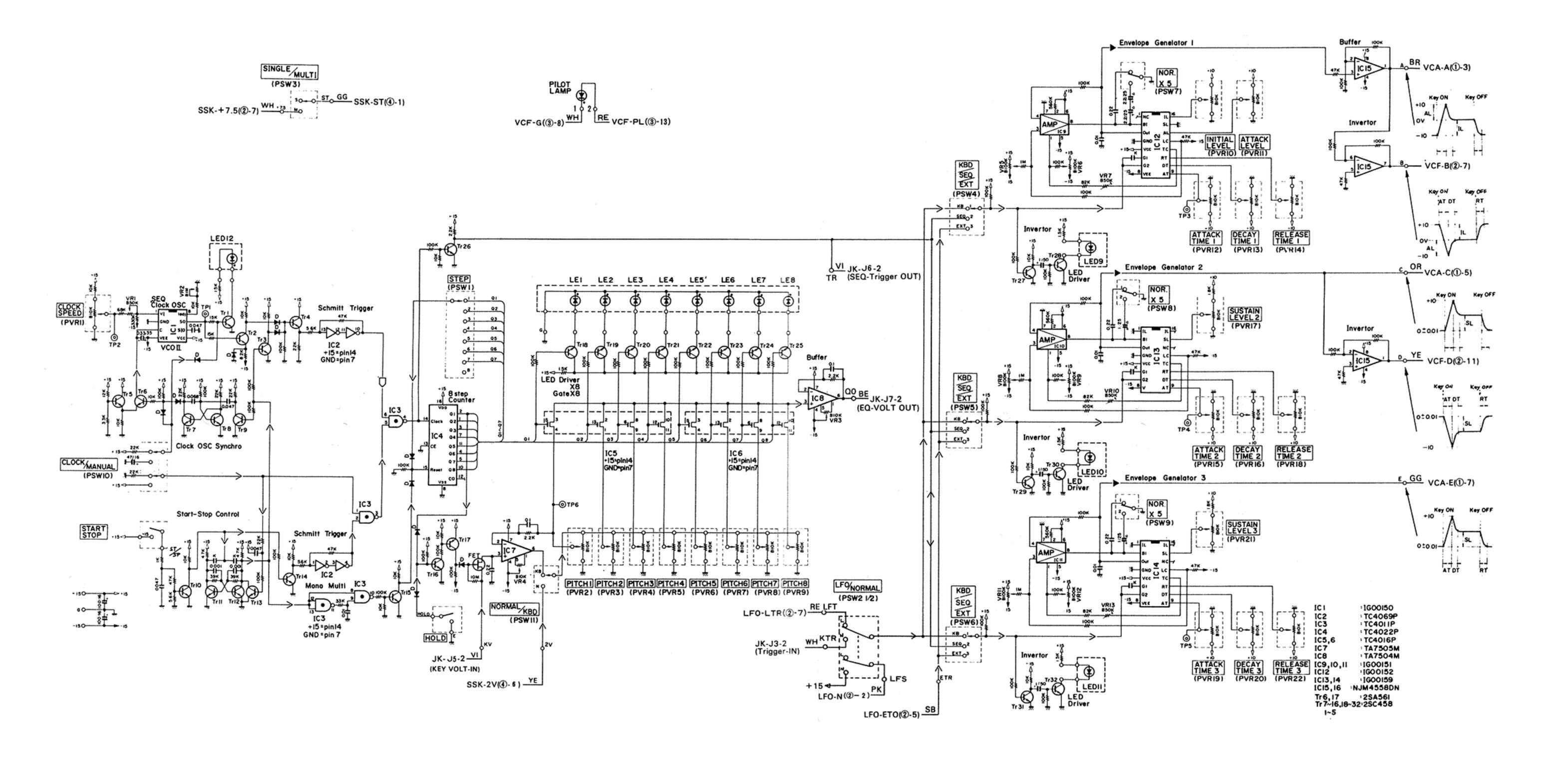
14. NC...... Not connected.

15. SL ....... Input of buffer voltage for determination of the sustain level. Input of the voltage between zero V and 10V is provided so that the sustain level can be controlled.

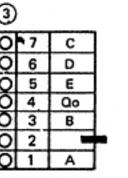


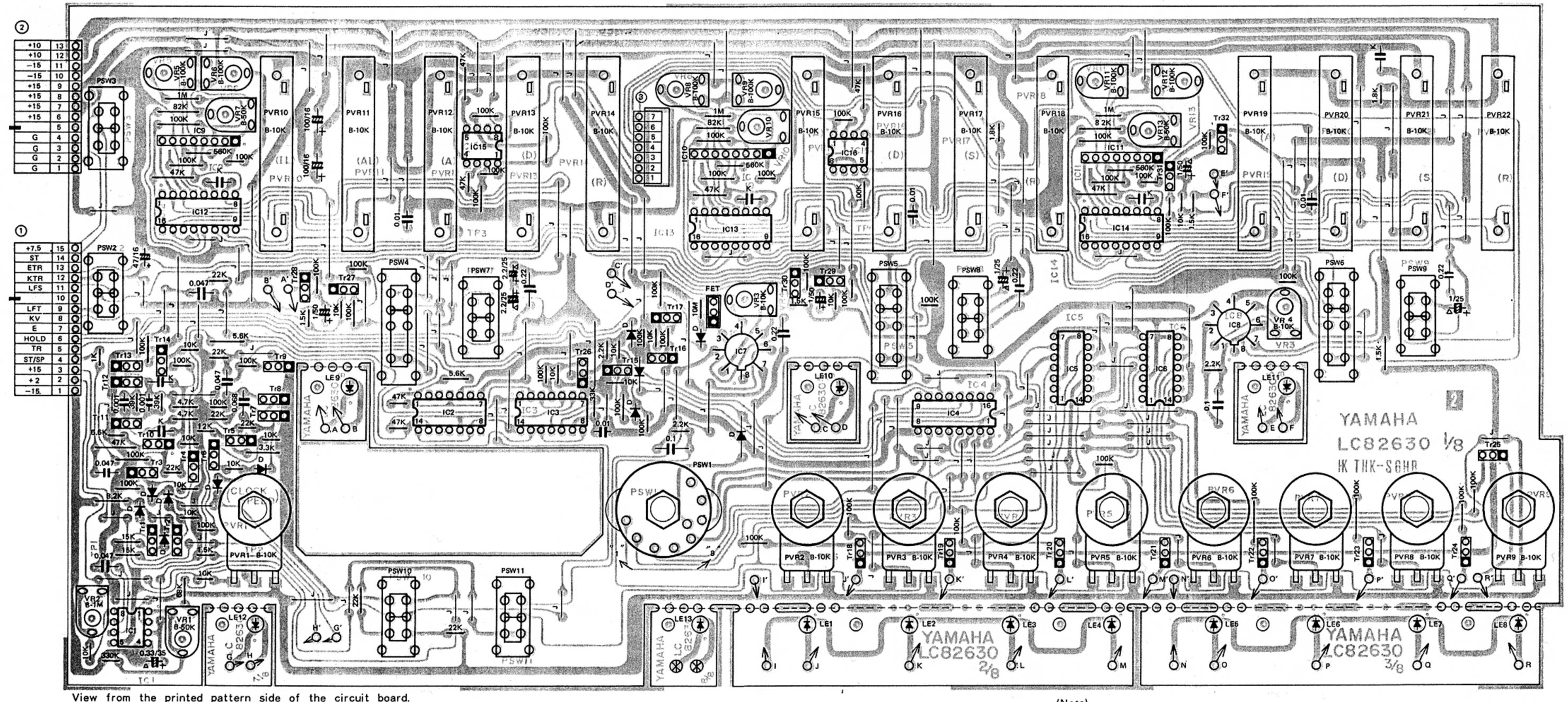
16. NC ...... Not connected.

# SEQ Circuit Diagram



# SEQ Circuit Board & Wiring

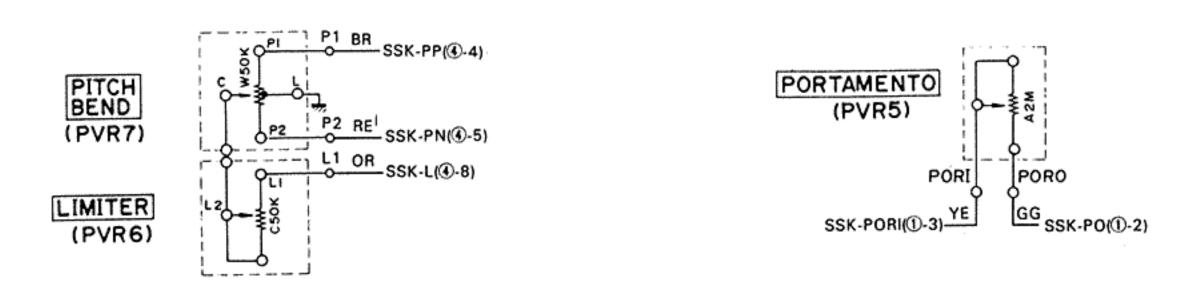


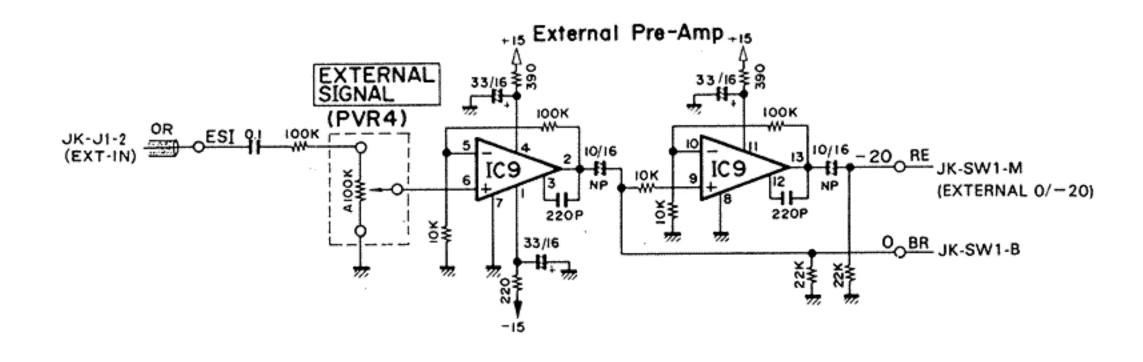


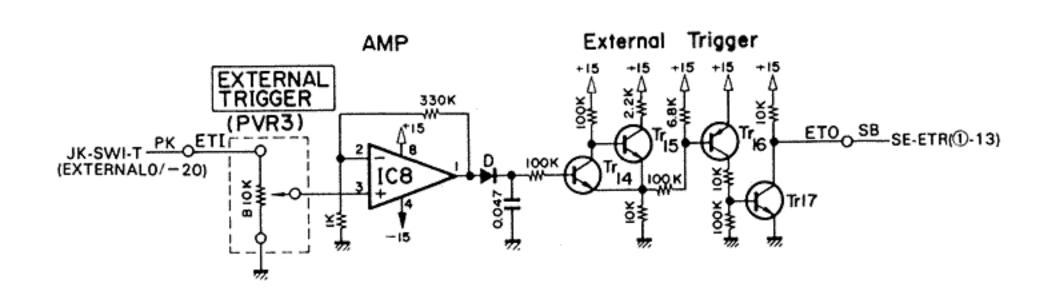
View from the printed pattern side of the circuit board. パターン側から見た部品配置です。

(Note) 2. Transistor (トランジスタ) 1. IC : 2SA561 IC1 Tr6,17 : IG00150 : 2SC458 : TC4069P other : 2SK30A FET : TC4011P Diode (ダイオード) : TC4022P IC5,6 : TC4016P : 181555 :TA7504M 5.LED(発光ダイオード) IC8 IC9~11 : IG00151 SLP1328 IC12 : IG00152 IC13,14 : IG00159 IC15,16 : NJM4558

: TA7505M

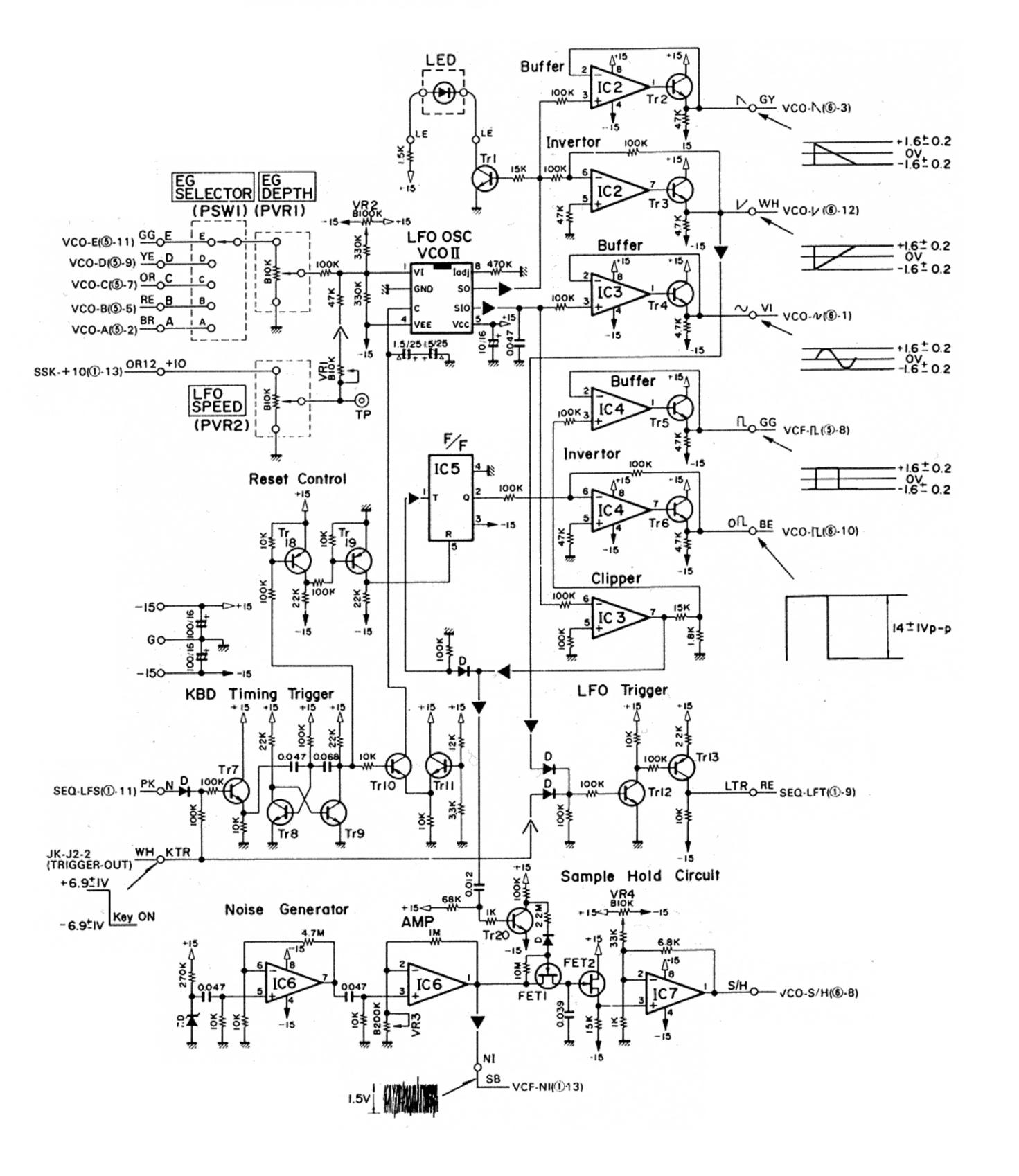






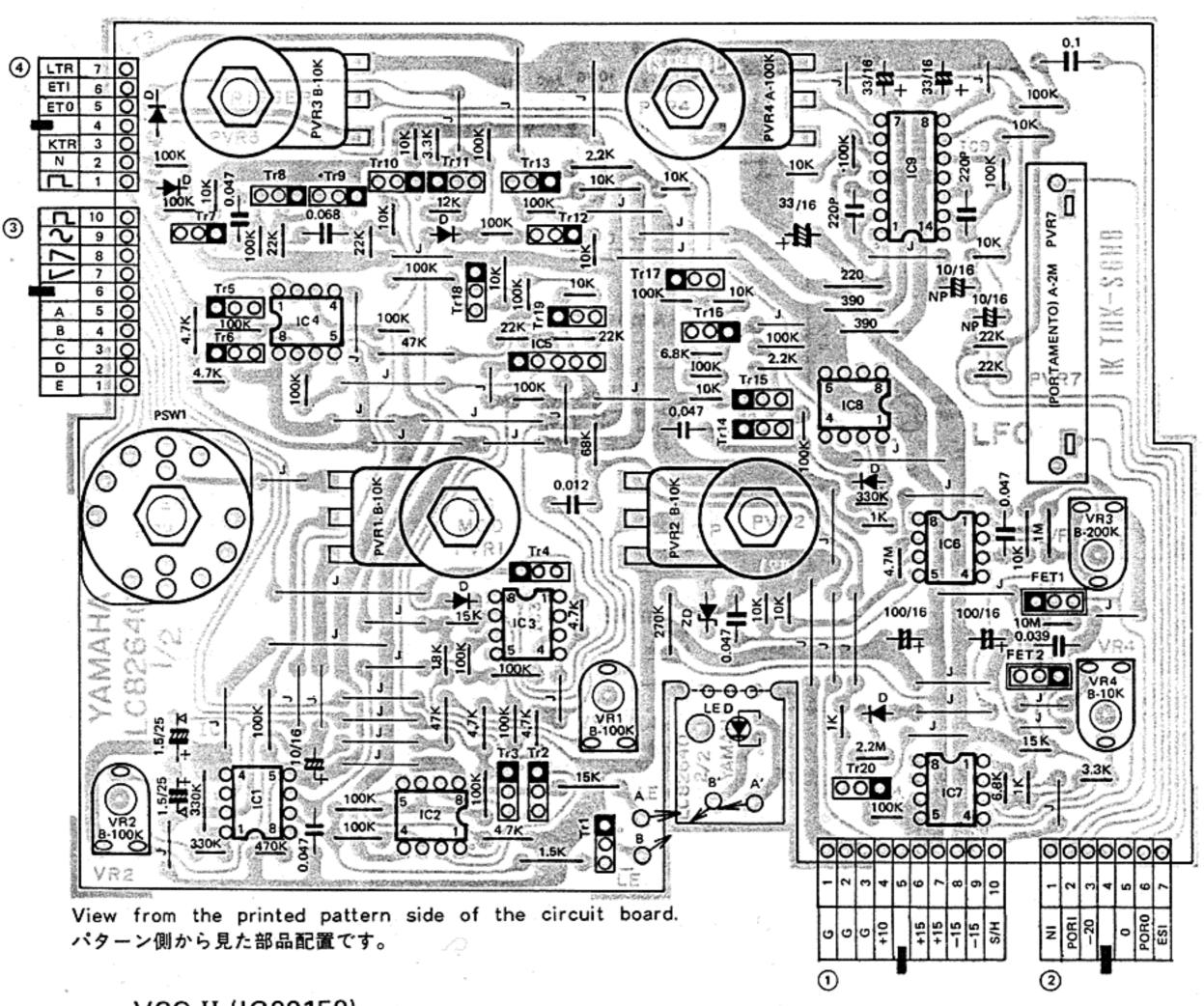
#### CS-30(S/# 1001~)

# LFO Circuit Diagram



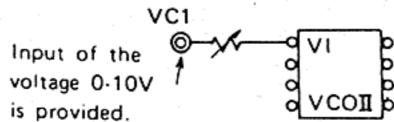
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# LFO Circuit Board & Wiring



#### VCO II (IG00150)

VI ....... Input of the control voltage.
 The frequency is variable in accordance with the voltage supplied.



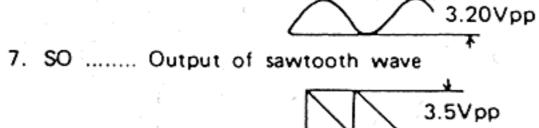
2. GND ..... Earth

3. C ......... Capacitor for determination of the frequency.

4. Vee ..... -15V input power source.

5. Vcc ...... +15V input power source.

6. SIO ...... Output of sine wave.



8. ladj ...... Setting for standard electric current.

(Note)

1. IC

: IG00150

IC5 : BA634 IC9 : HA1452 IC2~4,6~8 : NJM4558

2. Transistor (トランジスタ)

Tr1 ~ 9, 11,12,14,15,17,20 : 2SC458 Tr10,13,16,18,19 : 2SA561

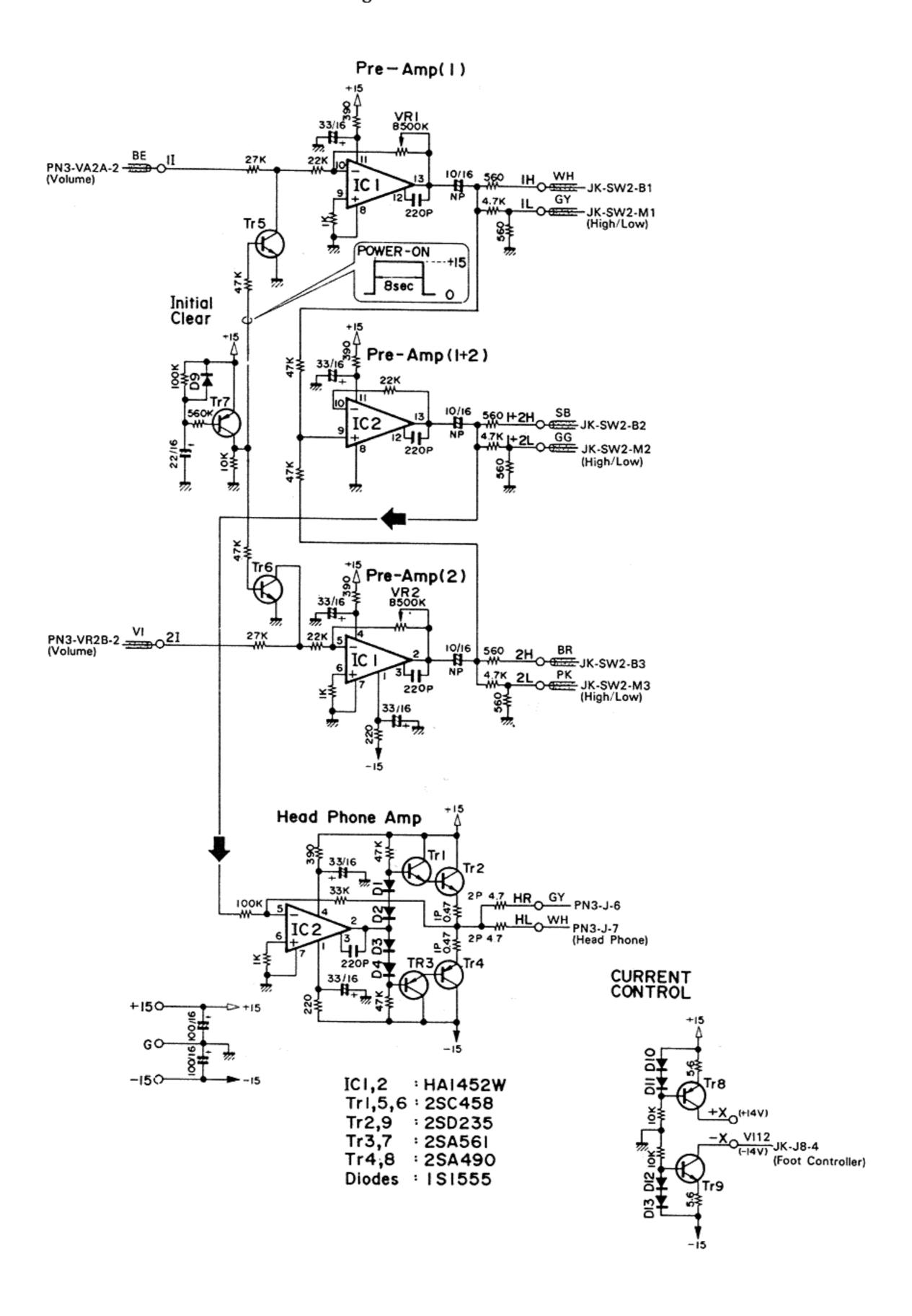
3. Diode (ダイオード)

D : 1S1555 ZD : 1S1715

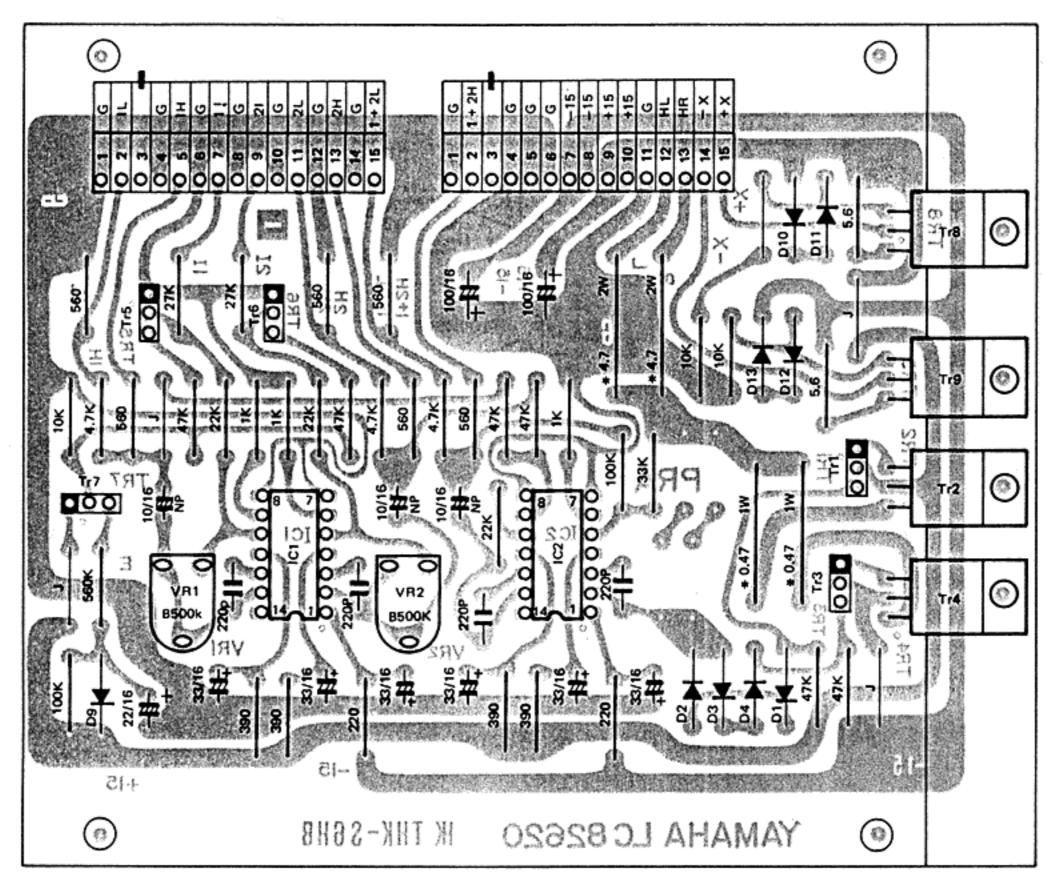
4. FET

FET1,2 : 2SK30A

# PRA Circuit Diagram



# PRA Circuit Board & Wiring



#### (Note)

1. IC

IC1,2 : HA1452

2. Transistor (トランジスタ)

Tr1,5,6 : 2SC458 Tr2,9 : 2SD235 Tr3,7 : 2SA561

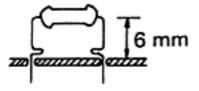
Tr4,8 : 2SA490

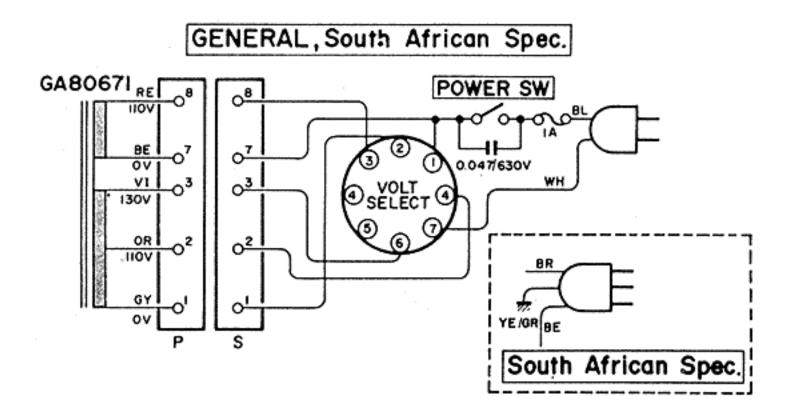
3. Diode (ダイオード) D1 ~ 13 : 1S1555

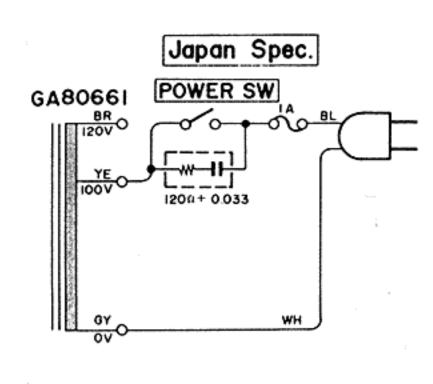
4. Semi Variable Resistor (半固定抵抗)

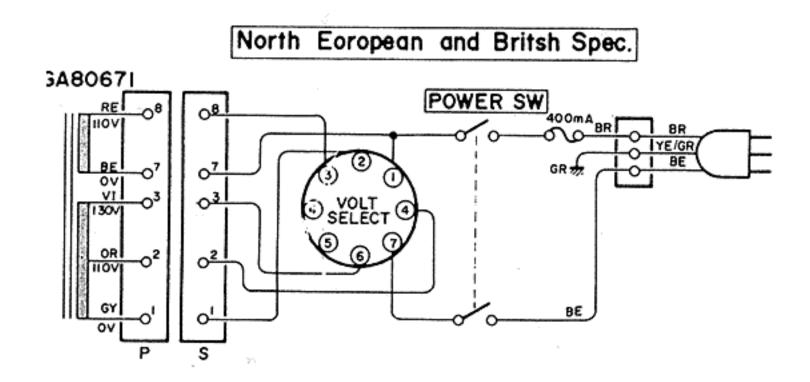
VR1,2 : V8K-4-1

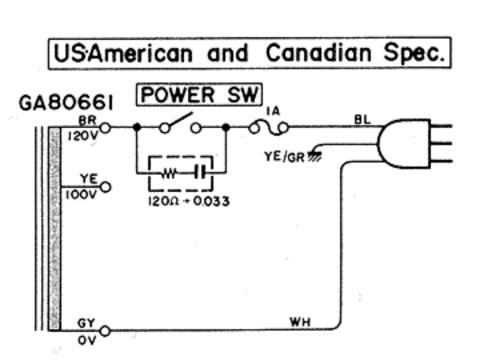
5. Metal oxide film resistor (酸金抵抗) \* marks:



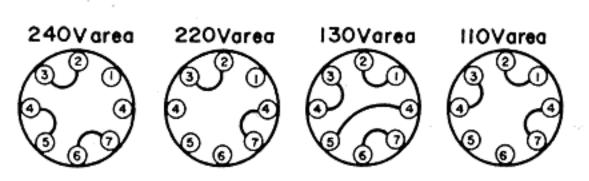


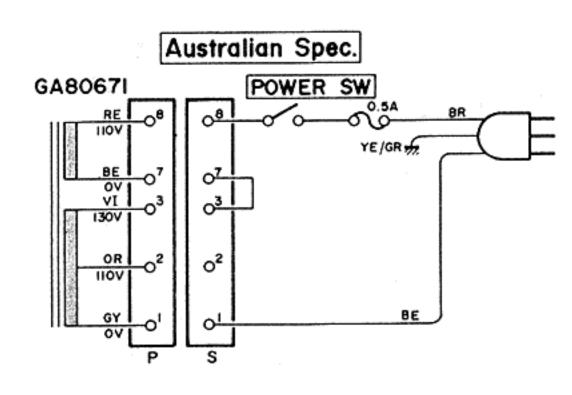






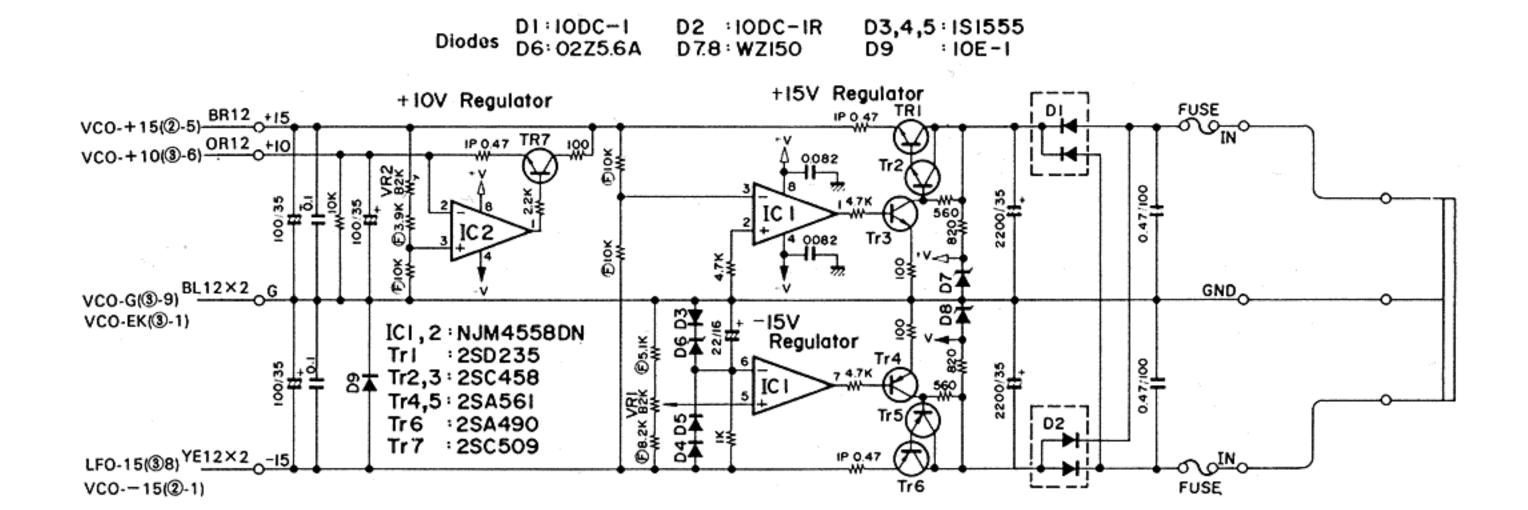
## ACTUAL CONNECTIONS ON VOLTAGE SELECTOR





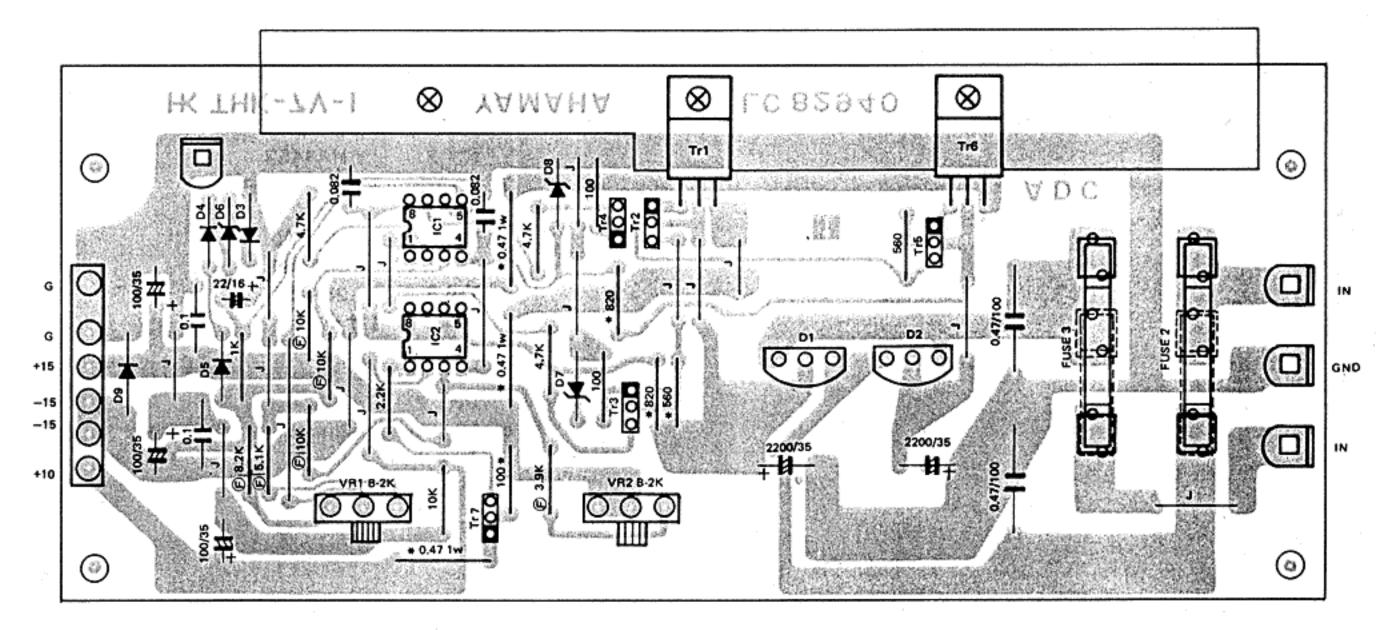
CS-30(S/# 1001~)

# ADC Circuit Diagram



KEC-10114-77 A

# ADC Circuit Board & Wiring

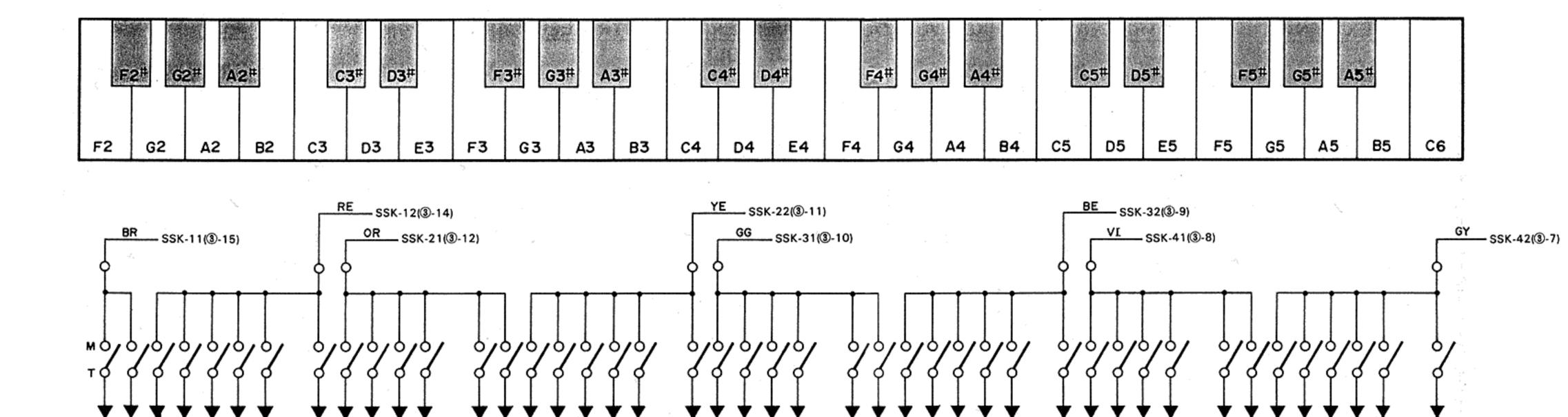


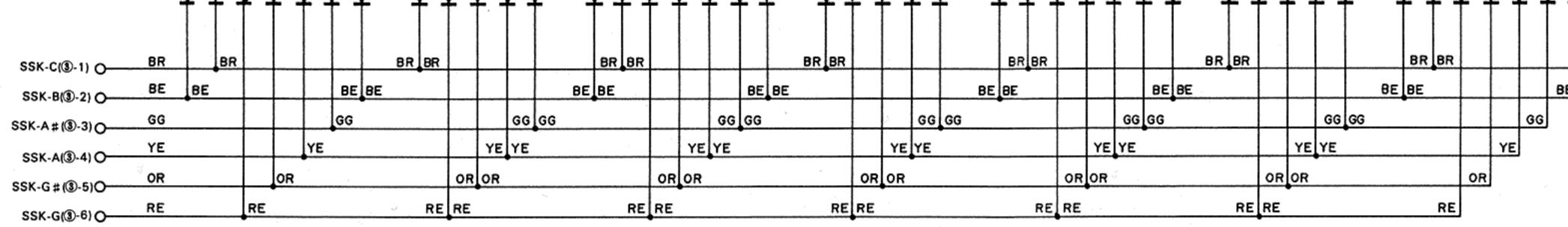
(Note)			
1. FUSE 2 · 3	3. Diode		5. Resistor (抵抗)
Japan 1.5 AT	D1	: 10DC-1	mark : 1%
N.European, BS 1.6 AT (mini)	D2	: 10DC-1R	0.47Ω 1W : Metal oxide film (酸金抵抗)
other 1.5 AT (UL)	D3,4,5	: 1S1555	* mark :
2. Transistor (トランジスタ)	D6	: 02Z5.6A	[←→] <b>T</b> c
Tr1 : 2SD235	D7,8	: WZ150	
Tr2,3 : 2SC458	D9	: 10E-1	
Tr4,5 : 2SA561	4. IC		6. Semi variable resistor (半固定抵抗)
Tr6 : 2SA490	IC1,2	: NJM4558	RV1.2 : V18K Type B-2KΩ
Tr7 : 2SC509	.01,2		

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-20-

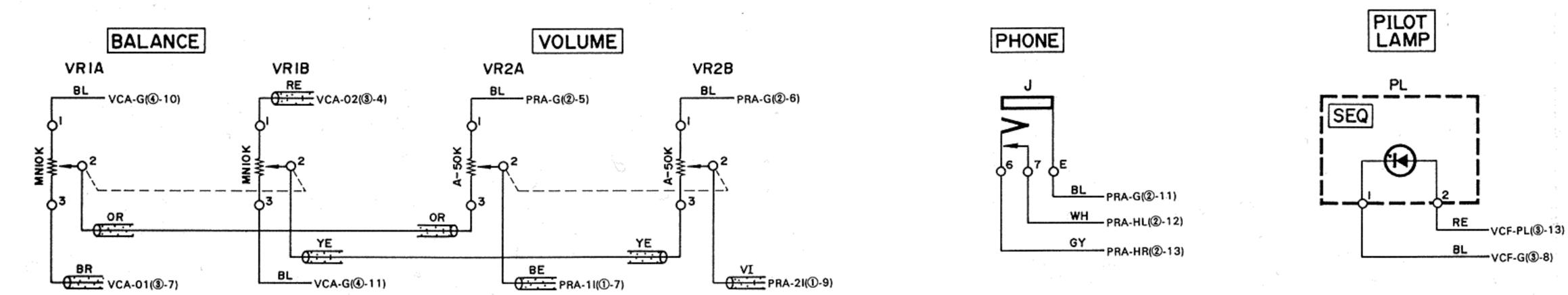
# KEY SWITCH Circuit Diagram





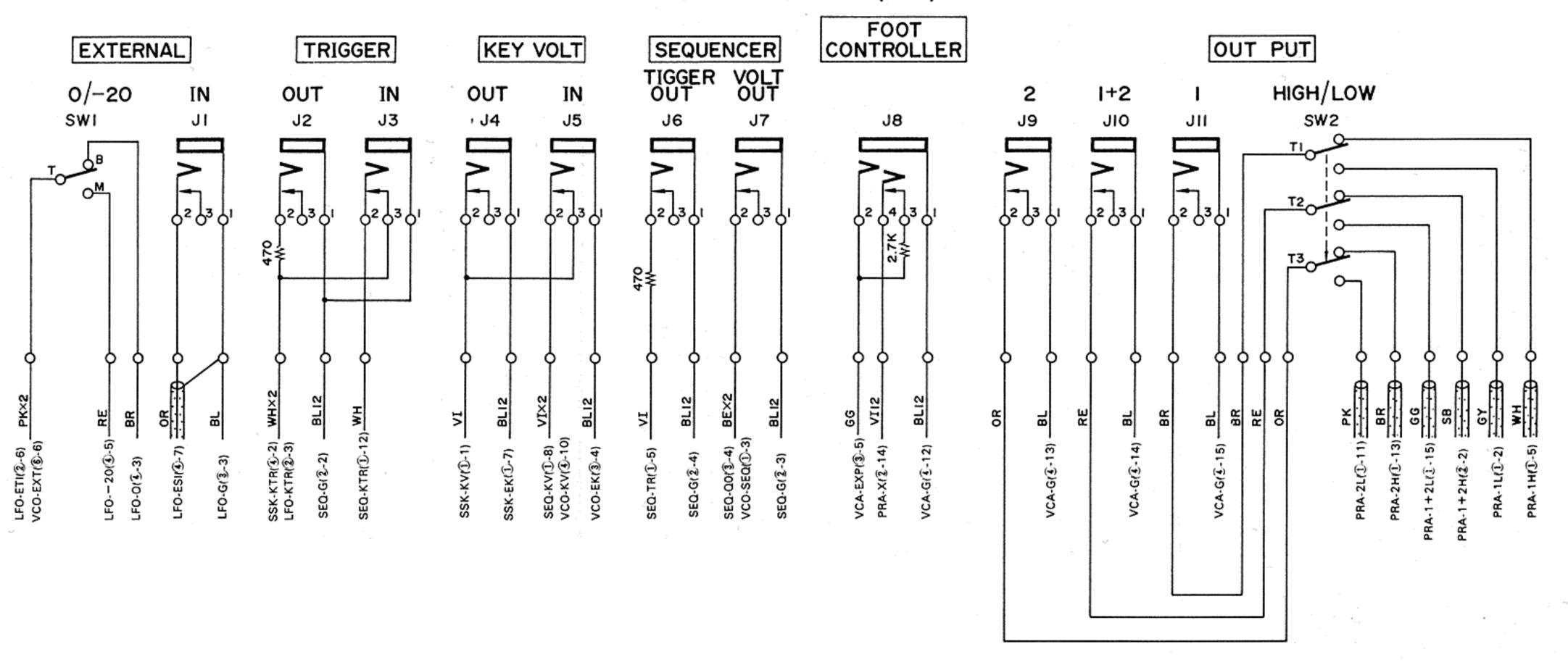
KEC-90113-78 △

# PN3 Circuit Diagram



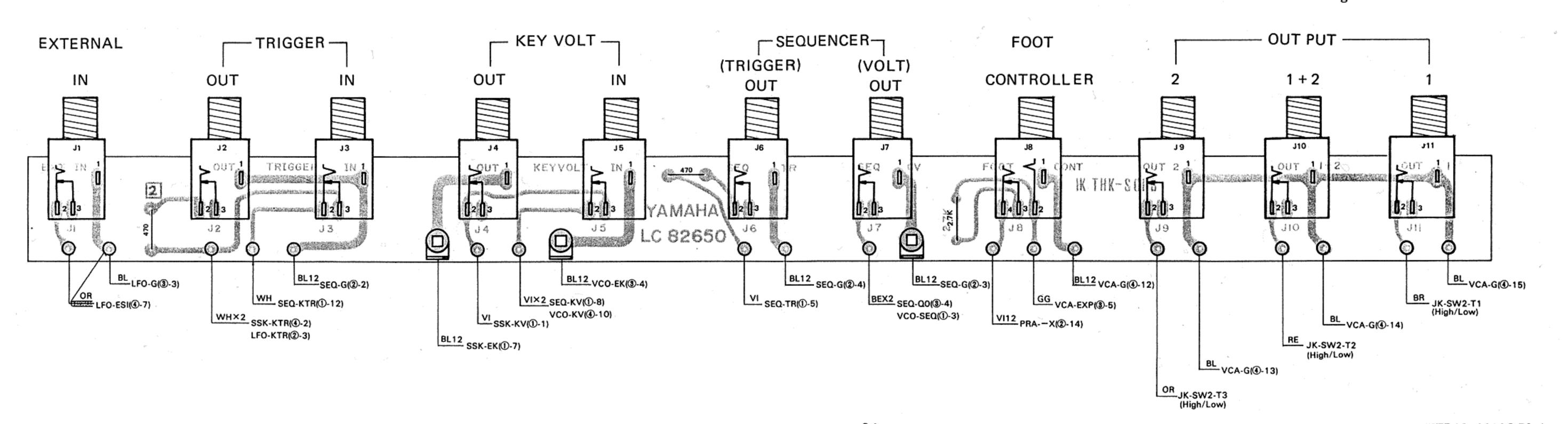
KEC-90113-78 △

# REAR PANEL Circuit Diagram (JK)



KEC-90113-78 🕸

# REAR PANEL Circuit Board & Wiring



## Standerd for circuit inspecpion and adjustment

### ADC Circuit Board

#### 1. -15V Adjustment (+15V Adjustment)

Adjust  $\overline{VR1}$  until a voltage of -15.00V is present across -15V and E terminals. Then, make sure that a voltage of  $+15 \pm 0.15V$  is present across +15V and E terminals.

#### 2. +10V Adjustment

Adjust VR2 until a voltage of +10,00V is present across +10V and E terminals.

#### 3. Load Characteristics

When no load is applied, the fluctuation should be smaller than  $\pm 0.5\%$  and should show neither oscillation nor abnormal voltage.

Make sure that the regulator's response to load fluctuation is within 50m sec. When connecting Mylar capacitors of  $0.47\mu F$  across each terminal and the E terminal, make sure that neither oscillation nor abnormal voltage is generated and the response time is within 50m sec.

#### 4. First Stage Voltage and Output Voltage

When load is fully applied, the output voltage fluctuation should be smaller than  $\pm 0.1\%$  for the first stage voltage fluctuation of  $\pm 15\%$ , and the regulator should respond within 50m sec to a drastic change in the first stage voltage.

#### 5. Ripple Noise

When load is fully applied, make sure that ripple noise smaller than 10mVp-p is present at each output terminal.

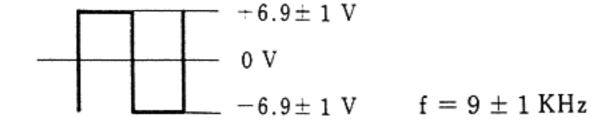
#### SSK Circuit Board

#### 1. Power Supply for Key Assignor

- +7V Adjustment ...... Make sure that voltage of  $+6.9 \pm 0.6V$  is present at 1st Pin of IC1.
- -7V Adjustment . . . . . . Make sure that voltage of  $-6.9 \pm 0.6V$  is present at 40th Pin of IC1 .

#### 2. Key Assignor Clock

Make sure that a waveform as in the figure below is obtainable at 2nd Pin of IC2.



#### 3. Pitch Bend Voltage Generator Circuit

- a. Set the PITCH BEND knob to 0 position, then adjust VR 4 until 2.000V is obtained at CP6 or 2V (4-6.7) terminal.
- b. Set the LIMITTER lever to MAX position and PITCH BEND knob to "+" position, then adjust VR6 so that 4.000V is obtained at PB (4-13) terminal.

Note: When PITCH BEND knob is in "-" position 1.00V is obtained at PB terminal.

#### 4. Key Voltage Modulator Circuit

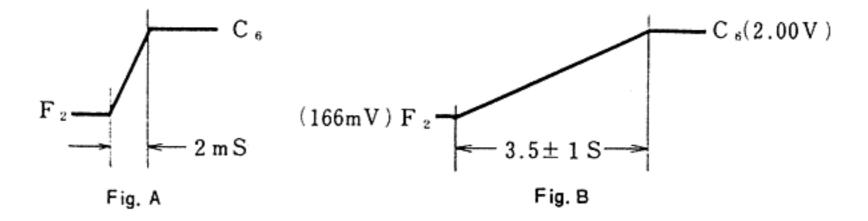
- a. Set the PITCH BEND knob to 0 position, then adjust (VR5) so that -2.000V is obtained at CP7.
- b. Adjust the TUNE knob until 0.000V is present at TU (4-10) terminal. Set the EG-DEPTH knob in PITCH Section to 0 position, then adjust  $\overline{VR}$  3 so that 2.000V is obtained at CP8.

#### 5. Key Voltage Generator Circuit

- a. Press F<sub>2</sub> key and adjust (VR7) so that 250 ± 0.2mV is obtained at CP9.
- b. After the item 4-(a) adjustment, adjust  $\overline{VR1}$  so that 166.8 ± 0.1mV is obtained at CP10 or PI (1)-3) terminal.
- c. After the item 4—(b) adjustment, adjust  $\overline{VR2}$  until 166.8 ± 0.1mV is present at CP11 or KV (1)—1) terminal.

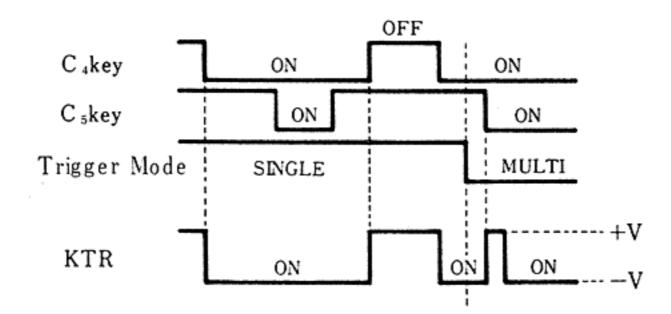
#### 6. Portamento Circuit

- a. Set the PORTAMENTO lever to S position, press F<sub>2</sub> key, and then turn C<sub>6</sub> key on, make sure that a waveform as in the figure A is obtainable at KV (1)-1) terminal.
- b. Set the PORTAMENTO lever to L position, then make sure that a waveform as in the figure B is obtainable at the same.



#### 7. Trigger Mode Convertor Circuit

Turn on and off the  $C_4$  and  $C_5$  keys as in the figure below, change the key mode from SINGLE to MULTI, and make sure that the KTR terminal output is as shown in the figure.



During SINGLE Mode, as long as a key remains depressed, operating other keys has no effect on the KTR, which is kept ON.

During MULTI Mode, depressing keys successively permits KTR to turn ON one after another with priority given to higher tones.

#### VCO Circuit Board

#### 1. Tune Circuit

Set the TUNE knob to fully [-] position and [+] position, make sure that  $+75 \pm 5$ mV and  $-75 \pm 5$ mV are respectively obtainable at TU (1-1) terminal.

#### 2. EG Modulator Circuit

Set the SEQ/KBD/EXT switch in Envelope Generator 2 to KBD position, AT, DT, RT to S, SL to 10, EG—SELECTOR (PSW1) to C position, EG—DEPTH (PVR3) to 10 and turn a key ON, make sure that 0.8V is obtainable at EG (5-13) terminal. (+8V Envelope voltage waveform is fed into C (5-78) terminal.)

Turn the DEPTH (PVR3) knob to the left gradually and make sure the voltage at EG terminal is gradually diminished, resulting in  $0 \pm 0.1$ V when the knob is fully turned to 0 position.

#### 3. DE-TUNE Circuit

- a. Put the isoration plug into KEYVOLT-IN (J5) on rear panel, connect the KV (4-9, 10) terminal to EK (3-1 ~ 4) terminal with jamper wire and set the MOD VCO2 (PVR4) to 0, then adjust  $\overrightarrow{VR}$  so that  $0 \pm 50 \mu V$  or less is obtained at CP1.
- b. Under the condition of item 3–(a), adjust (VR 2) so that  $0 \pm 50\mu V$  or less is obtainable at CP2.
- c. Remove jamper wire and isoration plug next. Let SEQ/KBD switch (PSW4, 5) at KBD, set EG—DEPTH (PVR3) to 0 and turn C<sub>6</sub> key ON after TU (1 -1) terminal is set to 0.000V by TURN Volume. (at the time there is 2.000V at KV terminal.)

When CP2 is set at 2.000V by DE-TUNE volume make sure that there is 2.000V at IC6, 7 second pin and also is 166.8mV at IC6, 7 second pin when F<sub>2</sub> key is ON.

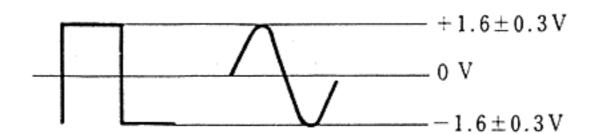
#### 4. Voltage Control Oscillator Circuit 1 (VCO1) & Wave Shape Convertor Circuit 1 (WSC1)

- a. Set both VCO1 and VCO2 SEQ/KBD switches to KBD side, MOD DEPTH (PVR9, 10) are 10, FEET 1 (PSW2) at 2' and turn the TUNE (PVR1) volume untill 0.000V is present at TU (1-1) terminal. Then adjust DE-TUNE (PVR2), when F2 key is pressed, so that the voltage at CP3 is same as that of CP4 (166.8mV). Next, make sure that voltage of 2.000 ± 0.001V is present at CP3 during C6 key is ON.
- b. After the above setting is completed, adjust  $\overline{VR4}$  to achieve  $\nearrow$  1 (4)-6) terminal output frequency of 8429Hz when the C<sub>6</sub> key is ON (KV terminal is 2 ± 0.001V).
- c. Adjust VR 3 to achieve 1053.6Hz when the C3 key is ON (KV terminal is 250 ± 0.1mV).
  Note: Repeat (b) and (c) above so that each frequency variation is within 0.1% even when switching.
- d. Check that the frequency is in accordance with the chart below when FEET 1 (PSW2) is switched, as in 4-(b) (i.e., MOD-DEPTH, PWM1, PW1 are 0 and 50%).

FEET	Frequency (Hz)
2'	8429
4'	4215
8′	2107
16'	1053.6
32'	526.8
64′	263.4

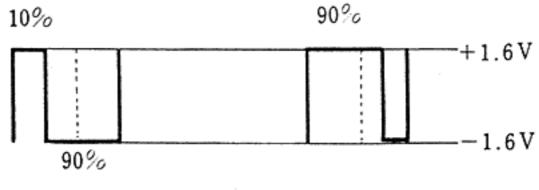
within ±0.1%

Note: The output indicated below should be present at the  $\square$  1 (4)-7) and  $\square$  1 (4)-5) terminals when the frequency is the same as the  $\square$  1 terminal.



#### 5. PW, PWM Circuit

- a. Switch the C6 key ON with FEET 1 (PSW2) at 16', MOD FUNCTION (PSW6) at // and MOD-DEPTH (PVR9) at 10; the frequency should change between 965 and 1150Hz when 3.2Vp-p /\to wave is added to the  $\mathcal{N}$  (6-1.2) terminal (when the voltage at the  $\mathcal{N}$  terminal is shifted between +1.6V and -1.6V, the frequency will vary between 965 and 1150Hz). At this time, if the MOD -DEPTH (PVR9) is turned to the left little by little, the frequency variations become less and less; if it is turned all the way to the left, the original frequency (1053.6 ± 1Hz) should appear.
- b. Be sure the 3.2Vp-p  $\wedge$  wave is added to the  $\wedge$  (6 -1.2) terminal. When PWM1 (PVR7) is at 10, the  $\prod$  1 (4-7) terminal receives 90  $\sim$  10 ± 9% duty voltage. Then, when PWM1 (PVR7) is returned to 0, then when PW1 (PVR5) is 90% the  $\square$ 1 waveform duty voltage is 90 ± 9%.



Note: Inverted wave is fed out from the rear panel OUTPUT.

#### 6. Voltage Control Oscillator Circuit 2 (VCO2) & Wave Convertor Circuit 2 (WSC2)

a. As in 4-(a), set FEET 2 (PSW3) to 4'. With the C6 key ON (KV terminal; 2.000V) adjust [VR 8] for 4215Hz at 2 (4-3) terminal.

When -1.6V input

- b. Then, with the C2 key ON (KV terminal; 250.0mV) adjust [VR 7] for 526.8Hz. Note: Repeat (a) and (b) above so that each frequency variation is within 0.1% even when switching.
- c. As in 6-(a), check that the frequency is as indicated in the chart below when FEET 2 (PSW3) is switched.

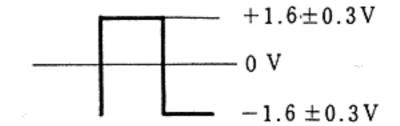
FEET	Frequency (Hz)
4′	4215
8′	2107
16′	1053.6
32'	526.8
64'	263.4
128′	131.7

When +1.6V input

When PW1 is 90%

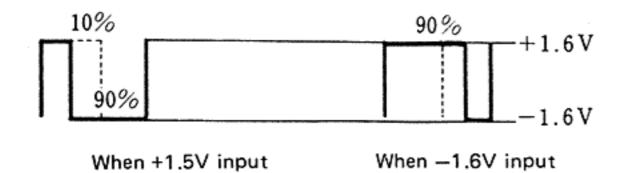
within ±0.1%

Note: The waveform shown below should be obtained at the | 2 (4-4) terminal at the same frequencies as 2 terminal.



#### 7. PW, PWM Circuit

- a. Switch the C<sub>6</sub> key ON, the FEET 2 (PSW3) to 16', MOD FUNCTION (PSW7) to *○* and MOD—DEPTH (PVR10) to 10. When a 3.2Vp-p *○* wave is fed to the *○* (6-1.2) terminal the frequency should shift more than 970 ~ 1160Hz (when the voltage at the *○* terminal is shifted between +1.6V and −1.6V the frequency will vary between 970 and 1160Hz). At this time, if the MOD—DEPTH (PVR10) is turned to the left little by little, the frequency variations become less and less; if it is turned all the way to the left, the original frequency (1053.6Hz) should appear.
- b. Check that a 3.2Vp-p  $\nearrow$  wave is added to the  $\nearrow$  (6-1.2) terminal. When PWM2 (PVR8) is at 10, the  $\square$  2 terminal (4-4) receives 90  $\sim$  10  $\pm$  9% duty voltage. Then, when PWM2 is returned to 0 and PW2 (PVR6) is at 90%, the  $\square$  2 waveform duty voltage is 90  $\pm$  9%.



When PW2 is 90%

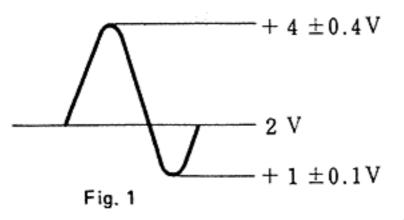
Note: Inverted wave is fed out from the rear panel OUTPUT.

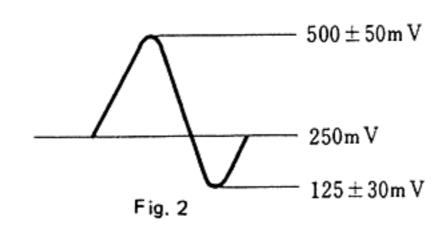
#### 8. FM Modulation Circuit

a. Set the MOD-VCO2 (PVR4) to 10. Then, when the C<sub>6</sub> key is switched ON (KV terminal; 2 ± 0.001 V) adjust (VR 6) at TP1 for a value according to Fig. 1.

Now, when the C<sub>3</sub> key is switched ON (KV terminal;  $+250 \pm 0.1$ mV), adjust  $\overline{VR5}$  according to Fig. 2

Repeat these adjustments, making sure there is no deviation in the adjusted value, even during switching.





b. Switch the C6 key ON (KV terminal,  $+2 \pm 0.001V$ ). When MOD-VCO2 (PVR4) is set to 0,  $+2 \pm 0.002V$  should appear at TP1. In this condition, when DE-TUNE (PVR2) is at the [+] side,  $+3 \pm 0.1V$  should appear at TP2; when it is at the [-] side,  $+1.5 \pm 0.1V$  should appear.

#### VCF Circuit Board

#### 1. Voltage Control Filter Circuit (VCF1)

- b. Under the same conditions as in 1–(a), adjust  $\overline{VR1}$  for peak level and  $\overline{VR2}$  for peak point so that an 0.8Vp-p waveform is present at the LP1 (4)–7) terminal. Next, the BP1 (4)–6) terminal should have a 1.0V output waveform, and HP1 (4)–5) terminal

should have 1.4V (check that the KV voltage (+500 ± 5mV) is added to the second pin of IC2).

- c. Leave adjustments as in 1—(b) and use the CUT OFF FREQ (PVR7) to adjust for a TP2 voltage of +7 ± 0.1V. Then turn the Bs key ON; when the KBD FOLLOW (PVR3) is set for 500mV at the second pin of IC1 the LP1 level should just peak.
  - Next, when TP2 voltage is  $+3 \pm 0.1$ V turn the B<sub>2</sub> key ON. When the KBD FOLLOW (PVR3) is used to set for 500mV at the second pin of IC<sub>1</sub> the LP1 level should peak.
- d. Return the settings to the 2-(a, b) condition. When the MOD FUNCTION (PSW4) is set to and MOD DEPTH (PVR9) to 10 check the cutoff frequency by listening to the sound according to the input wave.
- e. Set EG1  $\sim$  3 to any position and EG DEPTH (PVR11) to approximately center position. Peak frequency should vary according to the EG waveform when the EG SELECTOR (PSW6) is switched from A to E.

#### 2. Voltage Control Filter Circuit (VCF2)

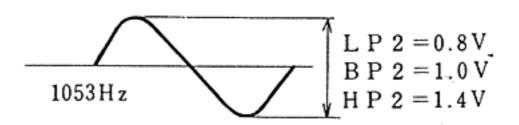
- a. Set INPUT (PSW3) to 

  2 and both MOD DEPTH (PVR10) and EG DEPTH (PVR12) to 0. Then set the VCO2 FEET to 4' and turn the C₄ key ON. Add a 3.2Vp-p 

  wave to the 

  2 (1 −2) terminal and then adjust CUT OFF FREQ (PVR8) and RESONANCE (PVR6) for +5V at TP3 and TP5.
- b. Under the same conditions as in 2-(a), adjust VR3, for peak level and VR4 for peak point so that an 0.8Vp-p. Waveform is present at the LP2 (4-3) terminal.

  Next, the BP2 (4-2) terminal should have a 1.0V output waveform, and HP2 (4-1) terminal should have 1.4V (check that the KV voltage (+500 ± 5mV) is added to the second pin of IC2).



- c. Leave adjustments as in 2—(b) and use the CUT OFF FREQ (PVR8) to adjust for a TP3 voltage of +7 ± 0.1V. Then turn the Bs key ON; when the KBD FOLLOW (PVR4) is set for 500mV at the second pin of IC<sub>2</sub> the LP2 level should just peak.
  - Next, when TP3 voltage is  $+3 \pm 0.1$ V turn the B<sub>2</sub> key ON. When the KBD FOLLOW (PVR4) is used to set for 500mV at the second pin of IC<sub>2</sub> the LP2 level should peak.
- e. Set EG1 ~ 3 to any position and EG DEPTH (PVR12) to approximately center position. Peak frequency should vary according to the EG waveform when the EG SELECTOR (PSW12) is switched from A to E.

#### 3. KBD FOLLOW Circuit

- a. When the F<sub>2</sub> key is ON (with 166.8mV present at the KV (1)-7) terminal), adjust  $\overline{VR7}$  so that 0mV is present at TP1.
- b. With the KBD FOLLOW (PVR3) set to 0, adjust  $\overline{VR5}$  so that the F1I (1)-6) terminal receives 166.8mV.
  - Then set the KBD FOLLOW (PVR3) to 1 and turn the C<sub>6</sub> key ON. Check for 2.000V at the F1I (1-6) terminal.
- c. As in 3-(a), with the KBD FOLLOW (PVR4) to 0, adjust (VR6) so that 166.8mV appears at the F2I (1)-4) terminal.
  - Next, set the KBD FOLLOW (PVR4) to 1. Check for 2.000V at the F2I (1)-4) terminal when the C6 key is ON.

#### VCA Circuit Board

#### 1. Voltage Control Amplifier Circuit No. 1 (VCA1)

a. Set the VCF1 (PVR1), VCF2 (PVR2), 

VCO1 (PVR3) and MOD DEPTH (PVR4) to 0, and set the HOLD/EG switch (PSW5) to HOLD.

Adjust  $\overline{VR1}$ , when  $\overline{VR2}$  is at approximately its center position, so that +3 ± 0.1V is present at TP1.

Then set each of the EG1  $\sim$  3 sliders to either 0 or S and adjust  $\overline{VR}$  2 so that  $-200 \pm 10 \text{mV}$  is present at TP1 when the HOLD/EG switch (PSW5) is set to EG (i.e., when 0V input is present at the third pin of IC<sub>1</sub>).

After the above adjustments, set the HP/BP/LP switch (PSW2) to HP, the MOD FUNCTION (PSW7) to \(\subseteq\) and VCF2 (PVR2) to 10.

b. As in 1—(a), set the HOLD/EG switch (PSW5) to HOLD and the VCO2 FEET to 4'. Adjust the CUT OFF FREQ of VCF2 and the RESONANCE so that a 1053Hz, 3Vp-p waveform is input to the HP2 (1-11) terminal when the C4 key is ON.

At this time adjust VR 3 so that a 1.3Vp-p waveform is present at TP2.

Next set VCF2 (PVR2) to 0, MOD DEPTH (PVR4) to 10 and LFO SPEED to F. Adjust  $\overline{VR4}$  so that the TP2 output waveform level is minimum when a 100Hz, 3Vp-p wave is added to the  $\bigcirc$  (2-2) terminal.

#### 2. Voltage Control Amplifier Circuit No. 2 (VCA2)

When  $\overline{VR6}$  is set to approximately its middle position, adjust  $\overline{VR5}$  so that +3 ± 0.1V is present at TP3.

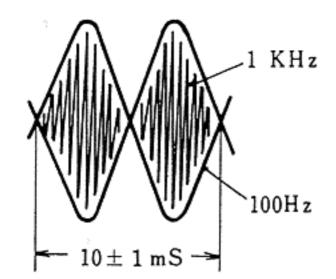
Then set each of the EG1  $\sim$  3 sliders to either 0 or S and adjust VR6 so that  $-200 \pm 10$ mV is present at TP3 when the HOLD/EG switch (PSW6) is set to EG (i.e., when 0V input is present at the third pin of IC3).

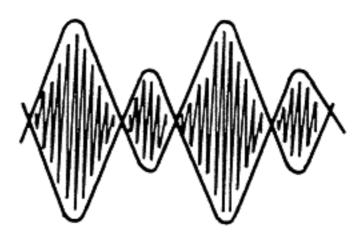
b. As in 2—(a), set the HOLD/EG switch (PSW6) to HOLD, VCO2 FEET to 4' and switch the C4 key ON. Adjust the VCO2 CUT OFF FREQ and RESONANCE so that a 1053Hz, 3Vp-p waveform is present as input at the HP2 (1)—11) terminal. Set the RMO volume (PVR6) to NORMAL. At this time a 6.6 ± 0.3V waveform should appear at TP5.

With everything set in this condition, adjust  $\overline{VR7}$  so that a 1.5  $\pm$  0.05V waveform is present at TP4. Next set the VCO2 section KBD/SEQ switch to SEQ and turn the SEQ section PITCH 1 all the way to the left (so that 0V appears at the HP2 (1)-11) terminal). Also set the LFO SPEED to F. Adjust  $\overline{VR8}$  so that the TP4 output waveform is minimum when a 100Hz, 3V  $\wedge$ V waveform is added to the  $\wedge$ V (2)-2) terminal.

#### 3. RING MODULATOR Circuit

- a. Set the VCO1/LFO switch (PSW9) to LFO, the RMO volume (PVR6) to MOD and the KBD/SEQ switch in the VCO2 section to SEQ. Then turn the PITCH 1 of the SEQ section all the way to the left (so that 0V appears at the HP2 (1-11) terminal) and set the LFO section SPEED to F. Adjust VR9 so that the TP5 signal is minimum when a 100Hz, 3Vp-p / waveform is added to the / (2-2) terminal.
- b. After the above adjustments are made, return the KBD/SEQ switch of the VCO section to KBD and set the VCO2 FEET to 4'. With the C4 key ON (i.e., with a 1KHz, 3V waveform added to the HP2 (1-11) terminal), the waveform shown below should appear at TP5.





If the waveform is unbalanced, take its average.

Note: If the waveform is hard to read, adjust the LFO SPEED slightly.

#### SEQ Circuit Board

#### 1. Clock Pulse Oscillator Circuit

Turn the CLOCK/MANUAL (PSW10) switch to CLOCK and turn the CLOCK SPEED volume (PVR1) to S as far as it will go. Make sure that the frequency is  $0.1 \pm 0.01$ Hz at TP1. If not, adjust it by turning  $\overline{VR2}$ . Then, turn the CLOCK SPEED volume fully to F position and adjust  $\overline{VR1}$  until 30  $\pm$  3Hz is obtained. Repeat this adjustment until both S and F levels are both satisfied. LED indicator must glow in accordance with the frequency.

#### 2. Sequencer Circuits

#### A. Step Circuit

- a. After turning the CLOCK/MANUAL (PSW10) switch to CLOCK, STEP (PSW1) selector to 8 and NORMAL/KBD (PSW11) to NORMAL respectively, rotate the CLOCK SPEED volume (PVR1) by about 1/3 of its full extent and depress START/STOP button. The LED indicator should glow to indicate that the steps are shifted from 1 to 8 in sequence.
- b. Turn the STEP (PSW1) switch to [n] position and the step must be changed to 1 to [n] from 1 to 8.

#### B. START/STOP Circuit

After turning the switches as mentioned in paragraph A-(a) above, press START/STOP button ON (+15V input is applied to terminals SP/ST (1)-4)). The LED indicator will go off the moment the START/STOP button is depressed and will start from step 1 immediately after the switch is turned ON again.

When CLOCK/MANUAL switch (PSW10) is turned to MANUAL position, the timing step will be halted and it should be shifted step by step turning the START/STOP button ON and OFF alternately.

#### C. Pitch Circuit

After turning the switches as mentioned in paragraph A–(a), rotate each PITCH volume from 1 to 8 (PVR2 to 9) fully in the counterclockwise direction. Adjust  $\overline{VR3}$  so that the voltage level at terminal  $Q_0$  (3)–4) is  $0 \pm 50 \mu V$ . Similarly, when all PITCH volumes are turned fully in the clockwise direction,  $2 \pm 0.002 V$  should be obtained at the terminal. With an arbitrary setting of each PITCH volume of 1 to 8, a voltage between 0 and +2V in accordance with the setting should be obtained.

#### D. KV Buffer Circuit

- a. Insert an open plug into KEY VOLT-IN receptacle (J5) on the rear panel and short KV (1)-8) across G terminal. When NORMAL/KBD switch (PSW11) is turned to KBD position, the voltage at TP6 must be  $0 \pm 50 \mu V$ . If not, adjust it by means of  $\overline{VR4}$ .
- b. Withdraw the open plug, clear the short circuit and set PITCH 1 (PVR2) volume to the center position. When PITCH volumes 2 to "n" (PVR3 to "n") are fully turned in the clockwise direction,  $+2 \pm 0.002V$  with the PITCH 1 timing and  $+4 \pm 0.3V$  with the timing of PITCH 2 to [n] should appear in  $Q_0$  (3 -4) terminal.

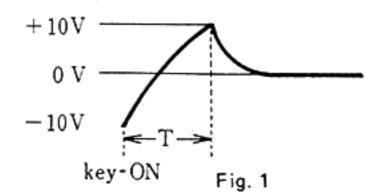
#### E. Hold Circuit

When HOLD button is continuously depressed with the same setting as the above paragraph (a), the voltage levels of  $+2 \pm 0.05V$  with the timing of PITCH 1 and  $+4 \pm 0.3V$  with the timing of PITCH 2 to n should appear respectively.

#### 3. Envelope Generator Circuit

#### A. EG1

- a. Respectively turn KBD/SEQ/EXT selector switch (PSW4) to KBD, NORMAL/TIME x 5 switch (PSW7) to NORMAL, INITIAL LEVEL lever (PVR10) to -5, ATTACK LEVEL lever (PVR11) to +5 and DECAY TIME (PVR13) and RELEASE TIME (PVR14) levers to S positions.
  - Turn the ATTACK TIME Lever (PVR12) until +8  $\pm$  0.1V is obtained at TP3. Adjust  $\boxed{VR6}$  so that the rising curve as shown in Fig. 1 with T of 4  $\pm$  0.1mS is obtained from terminal A ( $\boxed{3}$  -1) when the key is ON (-7V is applied to the terminal TR ( $\boxed{1}$ -5). In addition, adjust  $\boxed{VR5}$  so that the voltage is levelled off at 0  $\pm$  0.1V 5 seconds or later after the key has been turned ON.
- b. Turn the ATTACK TIME lever until +3V  $\pm$  0.1V is obtained at TP3 and turn the key ON. Adjust  $\overline{VR7}$  to lengthen T when it is longer than 125mS or to shorten T when it is shorter. Raise the TP3 voltage level to +8  $\pm$  0.1V and adjust  $\overline{VR8}$  again to 4  $\pm$  0.1mS. Repeat this adjustment until T becomes 125  $\pm$  5mS when +3  $\pm$  0.1V is applied to TP3.



c. The inverse waveform of terminal A output should be obtained at terminal B ( $\widehat{3}$  –3). Confirm that the above T is multiplied by 3.3 to 6.1 when NORMAL/TIME x 5 switch (PSW7) is in TIME x 5 position.

Also make sure that LED indicator (LE9) glows when the key is ON.

#### B. EG2

- a. Respectively turn KBD/SEQ/EXT selector switch (PSW5) KBD, NORMAL/TIME x 5 switch (PSW8) to NORMAL, both DECAY TIME (PVR16) and RELEASE TIME (PVR18) levers to S and SUSTAIN LEVEL lever (PVR17) to 0 positions.
  - Turn ATTACK TIME lever (PVR15) until +8  $\pm$  0.2V appears at TP4. Adjust  $\overline{VR9}$  so that the rising curve as shown in Fig. 2 is obtained from terminal C (3)-7) with T of 4  $\pm$  0.1mS when the key is ON (-7V is applied to terminal TR (1)-5). Also adjust VR8 so that the voltage is levelled off at 0  $\pm$  0.01V 5 seconds or later after the key is ON.
- b. Turn the ATTACK TIME lever until +3  $\pm$  0.1V appears at TP4 and turn the key ON. Adjust  $\overline{VR10}$  to lengthen T when it exceeds 125mS or to shorten T when it is less than that. Raise the voltage level of TP4 to +8  $\pm$  0.1V and adjust  $\overline{VR9}$  again for 4  $\pm$  0.1mS.

Repeat this adjustment until T becomes  $125 \pm 5$ mS when TP4 is  $+3 \pm 0.1$ V.

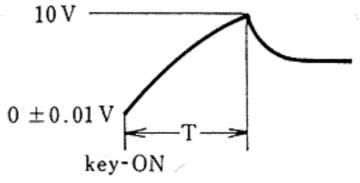


Fig. 2

c. The inverse waveform of terminal C output should be obtained at terminal D (3-6). Confirm that T above is multiplied by 3.3 to 6.1 when NORMAL/TIME x 5 switch (PSW8) is at TIME x 5 position. Also make sure that LED indicator (LE10) glows when the key is ON.

#### C. EG3

- a. Respectively turn KBD/SEQ/EXT selector switch (PSW6) to KBD, NORMAL/TIME x 5 switch (PSW9) to NORMAL, both DECAY TIME (PVR20) and RELEASE TIME (PSW9) levers to S and SUSTAIN LEVEL lever (PVR21) to 0 positions. Turn ATTACK TIME lever (PVR19) until +8  $\pm$  0.2V appears in TP5. Adjust  $\overline{\text{VR12}}$  so that the above rising curve is obtained from terminal E (3–5) with 4  $\pm$  0.1mS of T when the key is ON (–7V is applied to terminal TR (1–5)). Also adjust  $\overline{\text{VR11}}$  so that the voltage is levelled off at 0  $\pm$  0.01V 5 seconds or later after the key is turned ON.
- b. Turn ATTACK TIME lever until +3  $\pm$  0.1V appears in TP5. Adjust  $\overline{VR13}$  to lengthen T when it exceeds 125mS or to shorten it when it is less than that. Adjust  $\overline{VR12}$  again so that T becomes 4  $\pm$  0.1mS when TP5 is +8  $\pm$  0.1V. Repeat this adjustment until T becomes 125  $\pm$  5mS when TP5 is +3  $\pm$  0.1V.
- c. Make sure that T is multiplied by 3.3 to 6.1 when NORMAL/TIME x 5 switch (PSW9) is at TIME x 5 position and that LED indicator (LE11) glows when the key is ON.

#### LFO Circuit Board

#### 1. LFO Oscillation Circuit

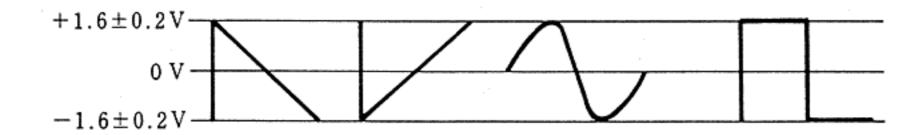
Turn EG-DEPTH volume (PV1) to 0 and SPEED control (PVR2) to S positions and adjust  $\overline{VR2}$  to provide terminal  $\nearrow$  (3)-8) with 0.1 ± 0.02Hz.

Then, adjust (VR 1) to obtain  $100 \pm 2Hz$  when SPEED control (PVR2) is turned to F position.

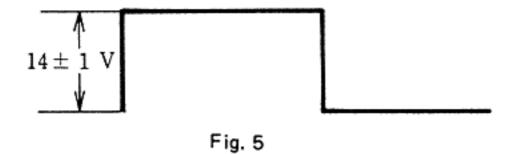
LED indicator will glow according to the number of frequencies.

#### 2. Waveform Conversion Circuit

a. The waveforms shown in Fig. 1, Fig. 2, Fig. 3 and Fig. 4 should be obtained at terminals (3-8), (3-7), (3-9) and (3-1) respectively.

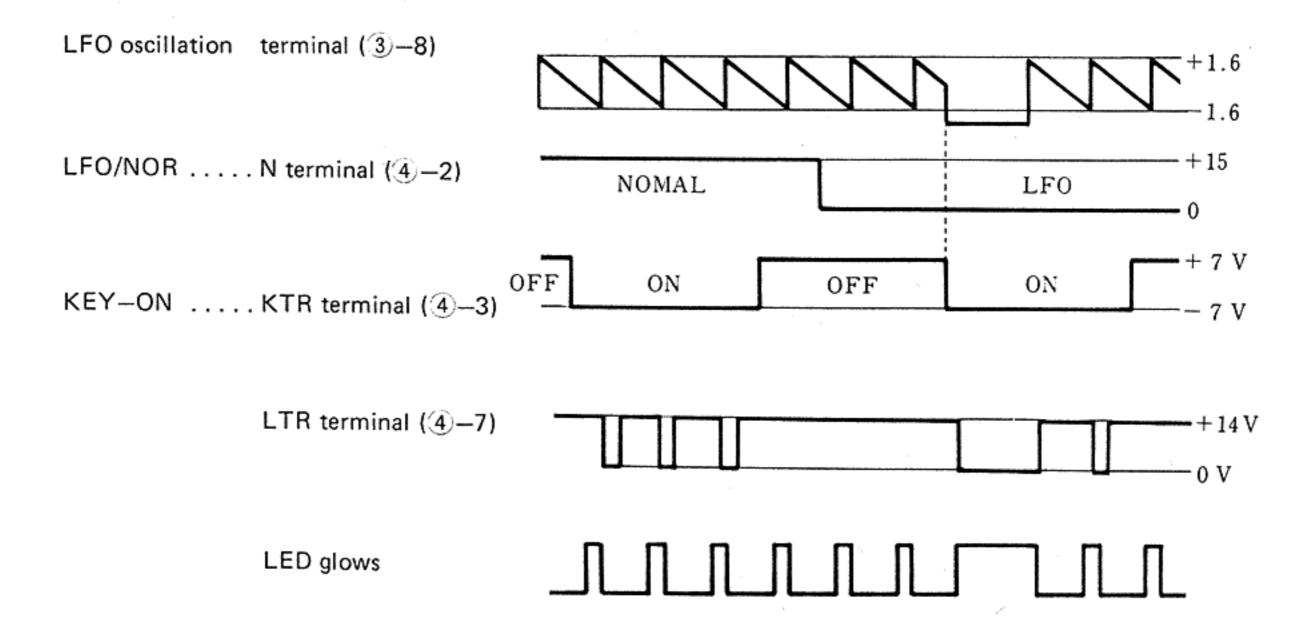


b. When LFO/NORMAL switch on TRIGGER is turned to LFO (0V at terminal N (4-2) and the key is turned ON (-7V is applied to terminal KTR (4-3)), the waveform shown in Fig. 5 should be obtained at terminal O (3-10) and its frequency should be one half (cycle time is two times that of LFO oscillator.)



#### 3. Trigger Circuit

Terminal LTR (4-7) should operate as shown in Fig. 4 under the following conditions:

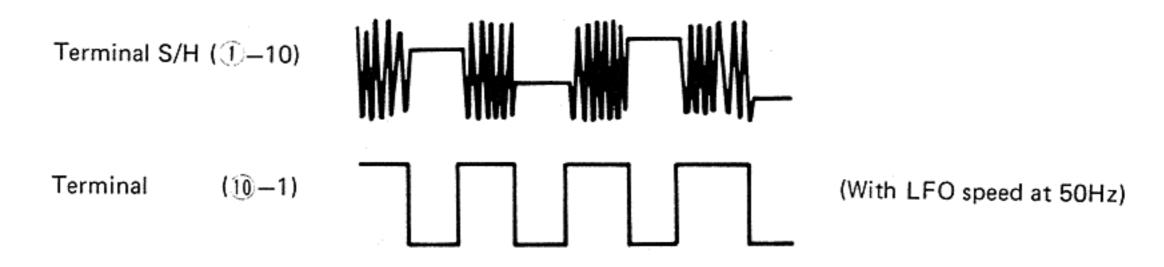


#### 4. Noise Generator Circuit

a. Adjust (VR3) to obtain  $5 \pm 1 Vp-p$  (2 dBm) output at terminal NI (2 -1).



b. Adjust VR4 so that voltage fluctuates at terminal S/H (1)-10) to an equal degree above and below 0V as the center, as illustrated below:



#### 5. EXT Pre-amplifier Circuit

a. Set FEET on VCO1 to 8', 

VCO1 on VCA1 to 10, and all others to 0, and turn EG/HOLD selector switch to HOLD.

Then, set BALANCE on PN3 to 1 and adjust VOLUME to provide OUTPUT 1 with a 20mV (-40 dBm) output level when key C4 is turned ON (1053Hz output).

Now, connect OUTPUT 1 to EXTERNAL—IN by using a guitar lead (20mV, 1053Hz is applied to terminal ESI (2-7).

b. After the completion of the setting mentioned in paragraph 5—a, 120mV output should be obtained at terminal 0( ②−5) when SIGNAL LEVEL (PVR4) is turned to 10. Also, 1.25V output should be presented at terminal −20 (② −3).

#### 6. EXT Trigger Circuit

In addition to the same setting as mentioned in paragraph 5–(a), set TRIGGER LEVEL (PVR3) to 10 and -20/0 selector switch on the rear panel to the 0 position. When SIGNAL LEVEL is set so that a voltage of  $+60 \pm 5$ mV is applied at terminal ETI (4-6),  $0 \pm 0.2$ V output should appear at terminal ETO (4-5).

In addition, when SIGNAL LEVEL is set to 0, +15V output should be obtained at terminal ETO.

### PRA Circuit Board

#### 1. Amplifier Circuit

Set the PN3 VOLUME to MAX and make sure that an input signal of about 0.3V is applied to terminals 1I (1)-7) and 2I (1)-9) respectively when the key is turned ON. Then, adjust  $\overline{VR1}$  and  $\overline{VR2}$  so that 0.6V signal appears at terminals 1H (1)-5) and 2H (1)-13) respectively.

At this stage, 100mV output must be obtained from terminals 1L (1)-2) and 2L (1)-11) respectively, and also 0.6V output from 1 + 2H (2)-2) and 50mV output from 1 + 2L (1)-15) terminals.

#### 2. Headphone Amplifier Circuit

When a set of headphones (8 ohm) is connected to the PHONES jack on PN3, 250mV output should be obtained from terminals HR (2-13) and HL (2-12).

#### 3. Initial Clear Circuit

Connect either a set of headphones or a guitar amplifier, turn the key ON and make sure that a sound is produced. Turn the main switch OFF and then turn it ON after 10 seconds. A sound should be heard about 8 seconds after the main switch has been turned ON.

#### 4. Foot Controller Current Regulation Circuit

A +14  $\pm$  1V and -14  $\pm$  1V should be obtained from terminals +X (2-15) and -X (2-14) respectively.

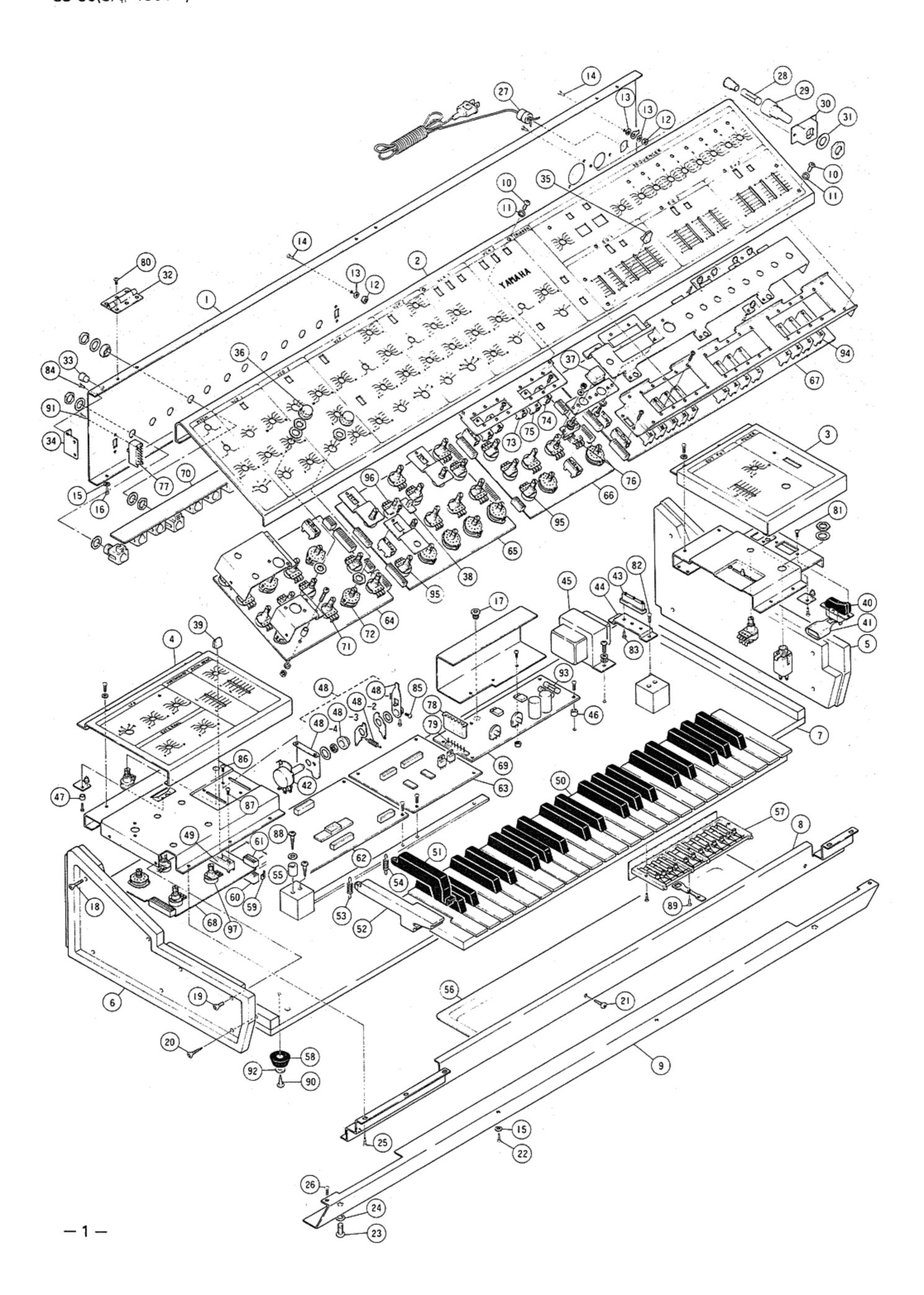
# YAMAHA COMBO SYNTHESIZER

# CS-30 PARTS LIST



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Keyboard, Panel & Components(鍵盤及びパネル部品)	5
Cabinet(外装部品)	-



## 1. Circuit Boards & Components(シート及びシート部品)

Ref. No.		Desc	ription (部 品	名)	Remarks	Common Model	
62	30 12 47 NA 80 28 80	SSK circuit board	#82580	SSKシート		CS-30L	
64	30 12 47 NA 80 28 90	VCO - do	#82590	v c o シート			1
65	30 12 47 NA 80 29 00	VCF - do	#82600	VCFシート	at a second		1
66	30 12 47 NA 80 29 10	VCA - do	#82610	VCAシート			1
63	30 12 47 NA 80 29 20	PRA do	#82620	P R A シート		CS-30L	
67	30 12 47 NA 80 29 30	SEQ — do. —	#82630	SEQシート			
68	30 12 47 NA 80 29 40	LFO – do. –	#82641	LFOシート	-		
70	30 12 00 NA 80 29 50	JK – do. –	#82650	Ј Кシート			
69	30 12 00 NA 80 29 60	ADC — do. —	#82640	а D C シート		CS-30L	
	30 12 00 NA 80 29 70	- do do	– do. –	"	N. European British	- do	
	30 12 00 NA 80 36 40	- do do	– do. –	"	Japan	- do	7
							1
	30 10 00 YM 24 80 00	IC	YM24800	ı C	SSK		į.
	40 10 00 iG 00 10 20	- do	HA1452	"	OP-Amp		!
	40 10 00 iG 00 12 40	– do. –	TC4011	"	NAND		
	40 10 00 iG 00 12 60	- do	TC4049	"	Inverter		1
	40 10 00 iG 00 13 90		NJM4558	"	OP-Amp		i
	40 10 00 iG 00 15 00	– do. –	IG00150	"	VCOII		
	40 10 00 iG 00 15 10	- do	IG00151	"	VCA		-
	40 10 00 iG 00 15 20	– do. –	IG00152	"	EG-VCF		
	40 10 00 iG 00 15 30	- do	IG00153	"	VCOIII		i
	40 10 00 iG 00 15 60	– do. –	IG00156	"	VCF		
	40 10 00 iG 00 15 80		IG00158	"	WSC		
-	40 10 00 iG 00 15 90		IG00159	"	EG-VCA	l	
	40 10 00 iG 00 16 00	– do. –	BA634	"	Divider		
	40 10 00 iG 00 16 20	- do	μA796HC	. "	Ring-MOD		1
	40 10 00 iG 00 16 90		TC4016P	"	Gate	T .	
	40 10 00 iG 00 17 20		TC4069P	"	Inverter		
	40 10 00 iG 02 55 00		TA7504S	"	OP-Amp		
	40 10 00 iG 02 56 00		TA7505	"	OP-Amp		
	40 10 00 iG 02 75 00		TC4022P	"	8 step counter		
	40 10 00 IA 04 90 10	Transistor	2SA490	トランジスタ			
	40 10 00 iA 05 61 70		2SA561	"			
	40 10 00 iC 04 58 50		2SC458	"			
	40 10 00 iC 05 09 20	- do	2SC509	"			
	40 10 00 iD 02 35 10	- do	2SD235	"			3
			*,				
	40 10 00 iE 00 00 10	FET	2SK30A	F E T			
	40 10 00 iF 00 00 10	Diode	1N34A	ダイオード			
	40 10 00 iF 00 00 40	- do	1S1555	"			
	40 10 00 iF 00 03 00	– do. –	1S1715P	"			
	40 10 00 iH 00 01 40	- do	10DC-4	"	Substitution of 10DC-1		
	40 10 00 iH 00 01 50	- do	10DC-4R	"	- do of 10DC-1R		
	40 10 00 iH 00 05 90	– do. –	10E-1	"			
				7			
	40 10 00 iF 00 04 20	Zener Diode	02Z5.6A	ツェナーダイオード			
	40 10 00 iF 00 07 80	— do. —	WZ150	"			
	40 10 00 iF 00 09 90	— do. —	02Z7.5A	"			
	40 10 00 iF 00 06 80	Light Emitted Diode	SLP132B	発光ダイオード			
			• .				

Ref. Part No.	Description (部 品	名)	Remarks	Common Model	
40 10 00 iK 00 01 10	Photo Coupler P588-G50-201B	フォトカプラー			
40 10 00 FF 04 31 20	Polystyrene Capacitor 1,200PF	スチロールコンデンサ			-
40 10 00 FC 08 54 70	Mylar Capacitor 100V 0.47μF	マイラーコンデンサ			
				_	
40 10 00 FM 09 71 00	Nonpolar Capacitor 16V 10μF	NPコンデンサ			
40 10 00 FP 14 61 00	Tantalum Capacitor 25V 1µF	タンタルコンデンサ			-
40 10 00 FP 15 53 30		"			_
40 10 00 FP 15 56 80		. "			
10 10 00 11 10 00 00	- ασ σ.σομι				-
40 10 00 Hu 19 51 00	Metal Film Resistor 0.1% 100Ω	金属被膜抵抗			
40 10 00 Hu 19 61 00		"			
40 10 00 Hu 19 62 00	- do 2 KΩ	. "			
40 10 00 Hu 19 65 00	- do 5 KΩ	"		-	
40 10 00 Hu 19 71 00	- do do 10 KΩ	"			
40 10 00 Hu 19 72 00	_ do do 20 KΩ	"			
40 10 00 Hu 19 74 00	- do do 40 KΩ	"			
40 10 00 Hu 19 78 00	– do. –                                   80 KΩ	"			
40 10 00 Hu 19 81 00	_ do do 100 KΩ	"			
40 10 00 Hu 19 81 60	_ do do 160 KΩ	"			
40 10 00 HZ 00 08 60	- do. − do. − 29.94 KΩ	"			
40 10 00 HZ 00 08 80	- do do 1.684 KΩ	"			
40 10 00 Hu 57 53 30	- do 1% 330Ω	"			
40 10 00 Hu 57 59 10	- do 910Ω	"			
40 10 00 Hu 57 61 00	- do 1 KΩ	"			
40 10 00 Hu 57 62 00	- do do 2 KΩ	"			
40 10 00 Hu 57 65 10	- do do 5.1 KΩ	. "			
40 10 00 Hu 57 68 20	_ do do 8.2 KΩ	"			
40 10 00 Hu 57 71 00	_ do do 10 KΩ	"			
40 10 00 Hu 57 71 80	_ do do 18 KΩ	"			
40 10 00 Hu 57 72 2	do	"			
40 10 00 Hu 57 81 00	_ do do 100 KΩ	"			
		"			
	Metal oxide Film Resistor 1W 0.47Ω	酸化金属被膜抵抗			
40 10 00 HL 32 34 7		"			
40 10 00 HL 32 41 0	$- do 2W 10\Omega$	"			
		\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \			
40 10 00 Hi 20 99 9	Solid Resistor 10MΩ	ソリッド抵抗			
40 10 00 HT 37 01 5	Semi Variable Resistor B-100Ω	半固定抵抗	VOV 4.1 +		
40 10 00 HT 37 01 6		十 固 足 扱 が	V8K-4-1 type – do. –		
40 10 00 HT 37 00 1		"	- do		_
40 10 00 HT 37 00 2		"	- do		
40 10 00 HT 37 01 0		"	- do	,	
40 10 00 HT 37 00 3		,,	- do		
40 10 00 HT 37 01 1		"	- do		
40 10 00 HT 37 01 3		- "	- do		
40 10 00 HT 37 01 4		"	do		
40 10 00 HT 14 01 7		"	V18K type		
40 10 00 HT 55 00 6		"	3006P type		

Ref. No.			Par	t N	0.			D	escription (部品	4 名)			Remarks	Common Model		
71	40	10	00	HS	31	01	70	Variable Resistor	Β-10 ΚΩ	可変	抵	抗 器				
95	40	10	00	HS	31	02	00	- do	Α-50 ΚΩ		"					<u> </u>
96	40	10	00	HS	31	02	10	- do	B-10KΩ c.c	<b> </b>	'n		KBD-Follow			<u> </u>
97	40	10	00	HS	31	02	50	- do	Α-100 ΚΩ	1	"		EXT-LEVEL			-
										1						
94	40	10	00	НΩ	42	00	30	Slide Variable Resisto	r B-10 KΩ	スライ	ド可多	変抵抗器				
72	40	10	00	KΑ	50	10	90	Rotary Switch	5 contacts	ロータ	リーS	W5接点				<u> </u>
	40	10	00	KΑ	50	10	80	– do. –	6 contacts		"	6接点				
								,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		1						
73	40	10	00	ΚA	40	03	60	Slide Switch	3 contacts	スライ	۲s۷	v 3接点	-			<u> </u>
	1			KΑ	-	_	_	– do. –	2 contacts	+	·	2接点				
75	40	10	00	KΑ	40	05	90	– do. –	3 contacts	<b>\</b>	,	3接点	-			
		1	1										-			
76	40	10	00	KΑ	70	09	50	Push Switch		プッ	シ :	s W	SEQ-START			<del>                                     </del>
		1				-				+		-	JEG STAIT	-		
	40	10:	00	LB	20	08	60	Phone Jack	MONO	ジャ・	, クチ				·	-
				LB	_	_			STEREO	"		ステレオ				
		1				_			JILIILO				<del> </del>			
93	40	10	00	KR	OO	02	20	Fuse	125V 1.5A	۲ .			lanan			-
	· · · ·	$\rightarrow$						- do miniature t		+	<del></del>	^	Japan European, British North European			-
	1						_			-			T			
	70	10	-	N.D	00	13	30	- do Approved b	y UL 150V 1.5A	-			others		·····	-
61	40	10	nn:	I R	60	20	70	Connector	7 -:-		<i>7</i> . <i>7</i> .	- 7 P	B-44 F-4			
	<del>                                     </del>			LB			_		7 pin	コネ		- 7 P	Bottom Entry			
	<del> </del>		-	LB					10 pin	+	<i>"</i>	10 P	do			
	-		-				_	do	13 pin	<del> </del>	<i>"</i>	13 P	- do			
	40	10	00	LB	ου	20	90	– do. –	15 pin	-	<i>"</i>	15 P	- do			
	40	10	-		60	15		0					Top Entry			
		,						Connector	7 pin	コネ		- 7 P	Top Entry			-
	1	-		LB		-			13 pin		<u>"</u>	13 P	- do			<del> </del>
	40	10	UU	LB	bU	20	ьυ	- do	15 pin	-	<i>"</i>	15 P	- do			-
	40	10	-		-	-				<del> </del>		12.3.				-
	-				-		_	Connector Pin				- ピン				
								Connector Housing	7 Pin	ハウ	シン	グ 7 P				-
				LB	_		-		10 Pin	-	<i>"</i>	10 P				<u> </u>
	_			LB		_			13 Pin	+	<i>"</i>	13 P				-
	40	IU	UU	LB	υO	20	30	– do. –	15 Pin	-	<u>"</u>	15 P	-			-
70	40	10	00	LD	60	1.0	00	C					<b></b>			-
								Connector Housing	6 Pin			ーハウス	ADC CKT			-
79	40	10	00	r <sub>R</sub>	OU	13	80	Connector	6 Pin		コネ	クター	- do			-
	HU	10		LB	OU	13	90	Connector Pin		Ľ		ン	- do			-
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## 2. Keyboard, Panel & Components (鍵盤及びパネル部品)

Ref. No.			Pa	rt N	lo.			Description (部 品	名)				Remarks	Common Model		
50	30	12	47	NB	80	78	90	Keyboard Assembly	鏤			盤 Ass'y				
			<u> </u>		╄	÷	-									
57	30	12	47	NB	80	78	80	Switch Assembly 1U	ス	1	ツ	チAss'y				!
	30	12	46	NB	80	77	90	– do. – 2, 3, 4U			"					
		į				L										
52	30	10	00	СВ	01	11	70	White Key C, F	白			鍵				
	30	10	00	СВ	01	11	80	– do. – D			"					
	30	10	00	СВ	01	11	90	– do. – B, E			"					
	30	10	00	СВ	01	12	00	– do. – G			"			1		
	30	10	00	СВ	01	12	10	do A			"			-		-
	30	10	00	СВ	01	12	20							-		-
			<u> </u>				1	Black Key				鍵			-	!
			-	-	+	+		Didok Ney	黒					-	<u> </u>	1
53	30	10	00	Δ.	101	156	70	Key Spring for White Key					<u> </u>	<del> </del>	ļ	
	<u> </u>					<u> </u>			+	- 7	くブ	リング		-		-
54	JU	10	00	AA	U	100	80	- do for Black Key			"			-		
	-	_	<u> </u>		-	-										<u> </u>
	_		•		+-	÷	+	Knob for Slide VR	つ		ŧ	み				
36	30	10	00	СВ	81	01	30	- do for Rotary VR			"					
37	30	10	00	СВ	81	03	90	- do for Push SW			"					
38	30	54	00	СВ	80	52	30	- do for Slide SW			"					
39	30	10	00	СВ	81	1 12	80	- do for Slide VR			"		PITCH BEND PORTAMENTO			
			Г		T	T							FORTAMENTO		<u> </u>	<del> </del>
77	40	10	00	KA	4(	0.02	50	Slide Switch	ス	ラ	イ ド	s w	-20/0	<del> </del>	<del> </del>	<del> </del>
		-	T	<del>                                     </del>	Ť	Ť	T				·		OUTPUT High/Low			+
-	40	10		н	3	Lina	40	Variable Resistor A-50 KΩ x 2	可	変	抵			-	-	
-	+	-	+	<del>:</del>	_	<del></del>	3 00			<u> </u>		1/1 44	VOLUME	-	-	-
42	+		+	+	-	-	2 70						LIMITTER		-	<del> </del>
	+		+		<del>-i</del> -	<del>-i</del>		All I I I I I I I I I I I I I I I I I I	_				PITCH BEND		<u> </u>	
-	-	-	-	<u> </u>	<u> </u>		50			ラ	1 1	V R	PORTAMENTO	<del> </del>	<u> </u>	-
	70	-	-	-	-	-	100	— do. — MN-10 KΩ					BALANCE		ļ	—
_	-	_	<u> </u>	-	+	+	-						1.5			<del> </del>
28		-	-	+	_	_	_	Fuse 250V 400 mAT	٤		L	<u> </u>	N.European British		ļ	
	_	-	-	-	÷	_	-	- do 0.5 AT			"		Australian			<u> </u>
_	+	<del>-</del>	<del></del>	+			<del></del>	- do 1 A			"		others			
	40	10	00	KE	00	0.02	2 10	– do. – 125V 1 AT			"		Japan			
	1		-	<u> </u>	_	_	<u> </u>									
29	40	10	00	LB	20	0/04	190	Fuse Holder	٢	ュ -	・ズォ	<b>・ルダー</b>				
	40	10	00	LB	20	0 0	90	– do. –			"		British, North European			
				1												
	40	10	00	LB	20	02	2 50	Voltage Selector	電	圧	切	<b>참</b> 器	General, S.African British, N.European			
-			T			T								-	1	1
45	40	10	00	GA	180	0 66	00	Power Transformer	電	源	<u>ا</u>	 ランス	Japan, US.American,		-	1
			_	_	-	_		Power Transformer Unit with Connector				ユニット	Others	-		$\top$
	Ť	Ť	Ť	<u> </u>	Ť	1	1	Transconner one with Connector	4.5-	y. 1 - 4			Ottleta	-	+	+
40	40	10	000	KA	11	חוס	5.50	Power Switch	15	П -		イッチ	Japan, US.American		+	-
	-			+			5 60					1 / /	Canadian	-	-	+
-	+	<del> </del>	+	1	+	+	+			~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~			others		-	-
41	40	10	nn	F7	10	n!n	150	Spark Suppressor Capacitor 250V 0.033 + 120		,		<u>+ = </u>	0	-	-	-
<u> </u>	_		_	_	_	_	1 10			/\ -		キラー	Canadian	-	-	<del> </del>
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<u> </u>	40	110	100	1 - (	410	2 4	4 70	- do oil capacitor 630V 0.047μ			″		GENERAL, S.African	-	-	+
-	100	-	+	-	+	-	-				·					-
27	_	-	4	-		_	_	Bush for Cord		_	ドブ	ッシュ	Japan		-	-
-	_	<del></del>		+	-	_	2 30				"		US,American Canadian		-	-
	40	10	100	CE	10	/ (0	90	– do. –			ï		others			

Ref. No.			Pa	rt N	0.			Description	(部品	名)			Remarks	Common Model		
		_	_		<u> </u>											
					,	-		Spacer for ADC Circuit board		シー	トスペーサー	•				
								Spacer for LED			Dスペーサ-					
55	30	10	00	СВ	00	65	40	Keyboard Stopper		鍵盤	1 回転止め					
					_											
56	30	10	00	СВ	01	64	60	Dust Cover		ダフ	くトカバー			C-10		
														- 1		
30	30	10	00	AA	80	64	40	Metal Fuse Holder		ヒュー	- ズホルダー金具					
31	40	10	00	AA	03	15	80	Fuse Holder Washer		ヒュー	ズホルダーワッシャ	,				
					:											
32	30	10	ດດ	ДΑ	80	72	60	Hinge		蝶		<u> </u>	.,,,,			
-		-				-	00	111190						į		
33	30	10	nn	CB	21	03	70	Stopper Rubber		ス ト	ッパーゴム					
	30	10	-	00	:01		70	Stopper Nubber				<u> </u>				-
24	20	10	00		-		20	A l -		ア	ングル	-				
34	30	10	UU	AA	80	59	90	Angle		,	ン グ ハ					
					-	: -					- 111 -7 10			-		
						:	: -	Terminal		カラ 						
44	30	10	00	AΑ	:80	58	30	Terminal holder		端	子 板 金 具	-				<u> </u>
		_			!	-								i i		
	1				_	_		Pitch Bend Assembly		ピッラ	チベンド Ass'y	/				
			_			-		Lever		レ	バ -	·				ļ
	_				_	+	<del></del>	Coil Spring		コイ	ルスプリンク	7				
48-3	30	10	00	СВ	81	01	40	Bush		ブ	ッシュ					
48-4	30	10	00	ΑА	80	56	40	Frame		フ	ν - <i>1</i>					9
			,		1		:									
80	40	10	00	EΒ	03	00	50	Flat Head Screw M3 x 5		サ	ラ 小 ネ シ	;				
81	40	10	00	EΑ	03	00	60	Pan Hèad Screw M3 x 6		ナ	ベルネシ	;				
82	40	10	00	EC	103	11	00	Round Head Wood Screw M3.1 x 10	)	丸	木 ネ シ	;				
					_	_		Pan Head Screw M3 x 5			ベルネシ	;				Ī
				_	_	-		Oval Pan Head Screw M3 x 10			ナベ小ネシ					
85					_	_					,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,					-
	1	-	_		<del>-</del>	-	<del> </del>	Pan Head Screw M2.6 x 6		ナ ·	ベルネシ	;  -				-
87		-	-	-	-	<del></del>	-				"			_		<u> </u>
-	+	-			-	-	<del></del>	Round Head Wood Screw M3.1 x 16		丸	木 ネ シ	: -			ļ	<u> </u>
	_			_	_				-		ベー・イーグベール ネージ					-
91		-				_	$\overline{}$			,						-
91	40	10	00	EA	132	100	100	- do M2.6 × 5	1		"	_				-
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## 3. Cabinet (外装部品)

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Ref. No.	L			rt N					ription (部 品	名)	·		Remarks	Common Model		
1	30	10	00	AA	80	58	80	Rear Panel		リャ	- パ:	ネル	Japan			
	30	10	00	AΑ	80	58	90	– do. –					others			
	30	10	00	AΑ	80	59	00	- do			"		Canadian, US,American			
													- Co,American			-
2	30	10	00	AA	80	59	10	Control Panel		コン	トロール/	゚゚ネル				
						7								-		<del>-,,-</del>
3	30	10	00	AA	80	60	40	End Block	Right	柏	子 木	(右)				
	-			AA					Left	114				-		
	00	-			-	-	-	- 00.	Leit			(左)				
	20	10	00	CP	01	04	40	Side Board	1 -6		1.00					
		<del></del> i			<del></del>				Left	側	板	(左)				
0	30	10	00	СВ	81	04	50	- do	Right		"	(右)				
						_	_									
7		_	_			_		Bottom Board		底		板				
		_	_													
8	30	10	00	AA	80	58	70	Key Board Spacer				金				
9	30	10	00	AA	80	61	30	Front Panel		П		板				
	П					i			-							
10	40	10	00	EC	33	00	60	Truss Head Screw	M3 × 6	ь <del>5</del>	ス小	 ネ ジ				
	<del></del>				<del>,                                    </del>	<del></del> ;		Flat Washer	38	平	座	金				
								Hexagonal Nut	M4		<u> </u>					
	_				A			Toothed Lock Washer	A4S	····		<u> </u>				
- income and the same								Pan Head Screw		歯	付 座					
	1. 1	,			: :			Toothed Lock Washer	M4 × 10			ネジ				
	-				1				A3S	歯	付 座					
						-2		Oval Pan Head Screw	M3 × 10		もナベ小					
	-		_					Gaff Nut with Frange	M3 × 8	ツハ	付鬼目	ナット				
								Oval Bind Head Screw	M4 × 18	尖先	バインド	小ネジ				
	-			EG	•	::			M4 × 10		"					:
20	40	10	00	Ei	34	02	50	Bind Head Tapping Screw	M4 × 25	バイ	ンドタッピ	ンネジ				
21	40	10	00	Ei	04	00	80	– do. –	M4 × 8		"					
22	40	10	00	ΕQ	33	11	00	Round Head Wood Screw	M3.1 × 10	丸	木 ネ	ジ	-			
								Oval Pan Head Screw	M5 × 20	尖步	もナベ小			1		
	-		-		<del>-</del>			Toothed Lock Washer	A5S	歯	付 座					
	+				_	_			M3 × 6		ンドタッピ	<del></del>				
26					_				M3 × 8	7,1-1	"	7 7 7		-		
	-	-						Yielding Rubber	IVIS A O			P+0				
	_	_	The Person named in		_			Round Head Wood Screw	M2 5 × 40	_ <u>_</u>	<u> </u>					
										丸	木 ネ					
92	40	10	UU	ΕV	20	UÜ	40	Flat Washer	4S	平	座	·金 ————				
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